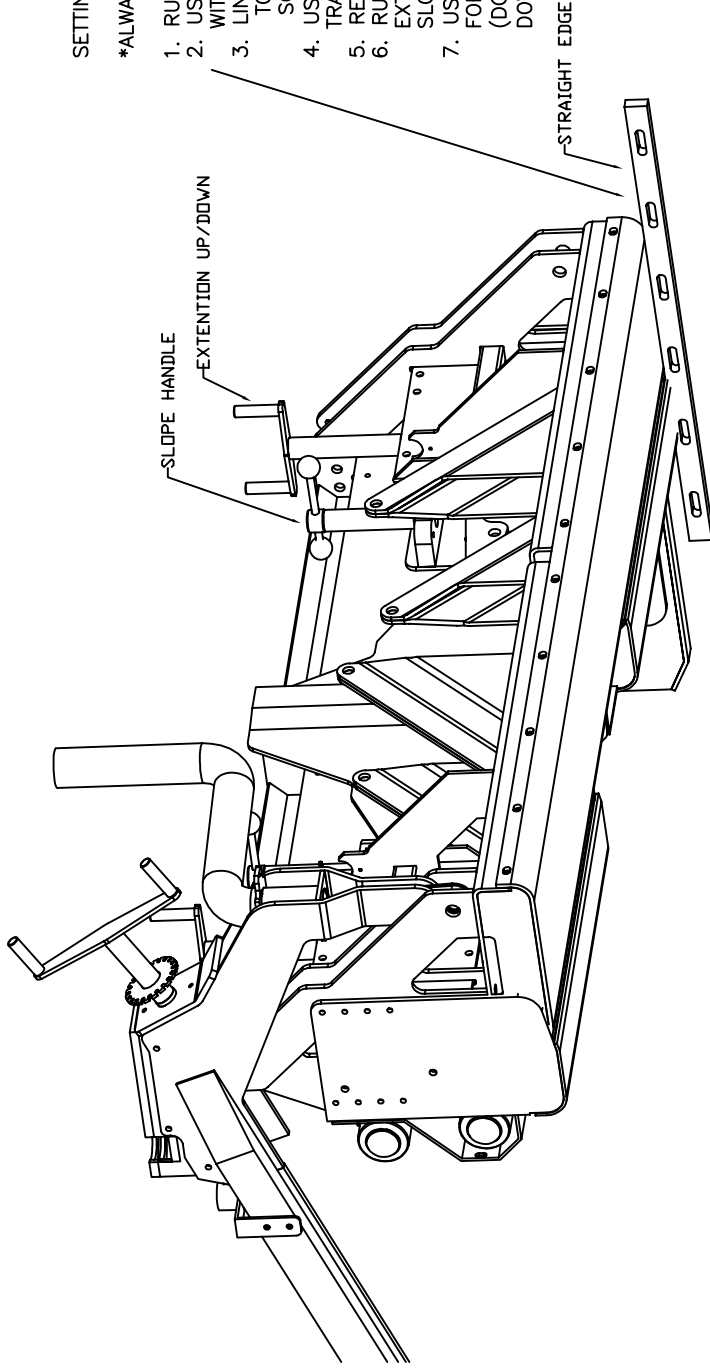


TO SET CROWN AND SLOPE FOR SCREED OPERATION.



- CROWNING OF THE SCREED.**
1. RAISE THE SCREED ALL THE WAY UP.
 2. CHECK THE FRONT WITH STRING-LINE.
 3. SET FRONT CROWN TO 1/4" - 3/8" CROWN.
 4. SET REAR TO STRAIGHT LINE.
 5. RECHECK FRONT AND REAR CROWN.

SETTING THE SLOPE OF THE EXTENSIONS.

***ALWAYS SET CROWN BEFORE SETTING SLOPE.**

1. RUN THE EXTENSIONS ALL THE WAY IN.
2. USE SLOPE HANDLE TO VISUALLY ALIGN THE EXTENSIONS WITH THE SCREED PLATE.
3. LINE UP A STRAIGHT EDGE ON THE SCREED PLATE, FRONT TO BACK OF THE MACHINE AT THE OUTER EDGE OF THE SCREED PLATE.
4. USE THE UP/DOWN HANDLE TO SET THE EXTENSION TRAILING EDGE TO TOUCH THE STRAIGHT EDGE.
5. REPEAT STEPS 3&4 ON THE OTHER SIDE.
6. RUN A STRING LINE FROM THE OUTER EDGES OF THE EXTENSIONS AND LINE UP THE EXTENSIONS USING THE SLOPE HANDLES.
7. USE UP/DOWN HANDLES TO SET EXTENSION HEIGHT FOR OPERATION.
(DO THIS WHILE PAVING, EXTENSIONS WILL NEED TO GO DOWN).



MAULDIN®
Paving Products

DRAWN:	T Nichols	12/20/00
EFFECTIVE IN SH:	ALL	
EFFECTIVE OUT SH:	ALL	
COO_FILE:	crown and slope.dwg	

TITLE: Symphony Screed Setup Procedure

DRAWING NO:

none