



Parts Manual

Model: M415XT

Covers Serial Number Range:

068-T-45MCX4Y4G-04068 through _____

Sold & Serviced By:

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Contents

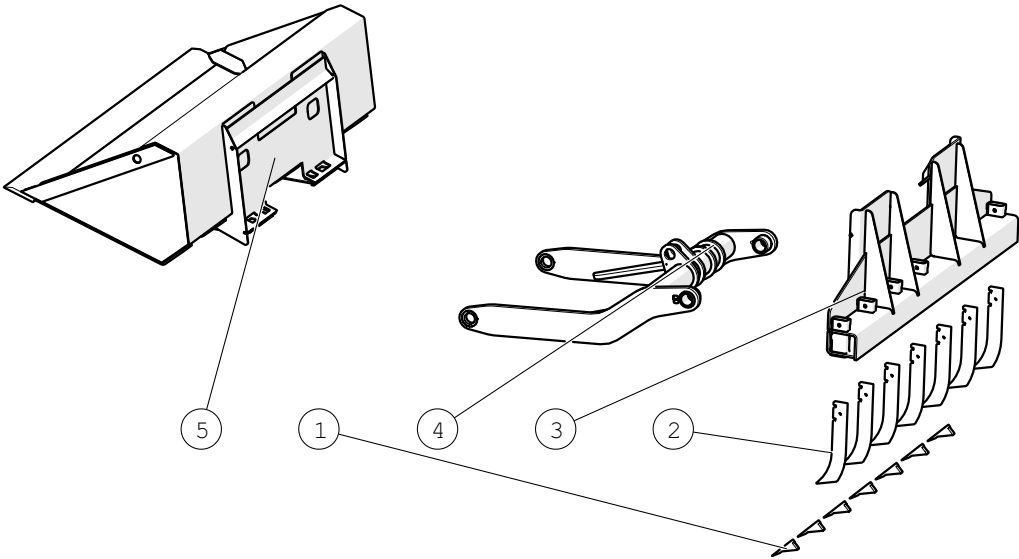
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Quick Order List

Place Holder

Part Number	Description	Qty
030-0537	Bolt Kit Pin Retainer	30
018-004722	Bronze Bushing 2in x 2.25in x 3in	15
050-0522	Cap, Fuel	
021-0244	Filter Air Primary	1
021-0245	Filter Air Secondary	1
021-0243	Filter Eng Oil	1
021-0246	Filter Fuel	1
021-0169	Filter Hydraulic	1
021-0239	Filter Hydraulic Return In Tank	1
021-0247	Filter Water Separater	1
103-276973	Moldboard Cutting Edge	1
103-104202	Moldboard Hanger Bracket	8
103-108955	Pin 1.00 in x 3.50 in	5
103-219022	Pin 1.99 x 13.31 in Front Axle Pivot Pin	1
102-108900	Pin 2.00 in x 11.75 in	6
102-108572	Pin 2.00 in x 5.50 in	15
102-108857	Pin 2.00 in x 9.00 in	3
102-208084	Pin 2.00 in x 9.00 in (Quick Attach)	4
103-104941	Pin 3.00 in x 15.00 in	1
104988	Ripper Assembly	7
257371	Ripper Tooth	7

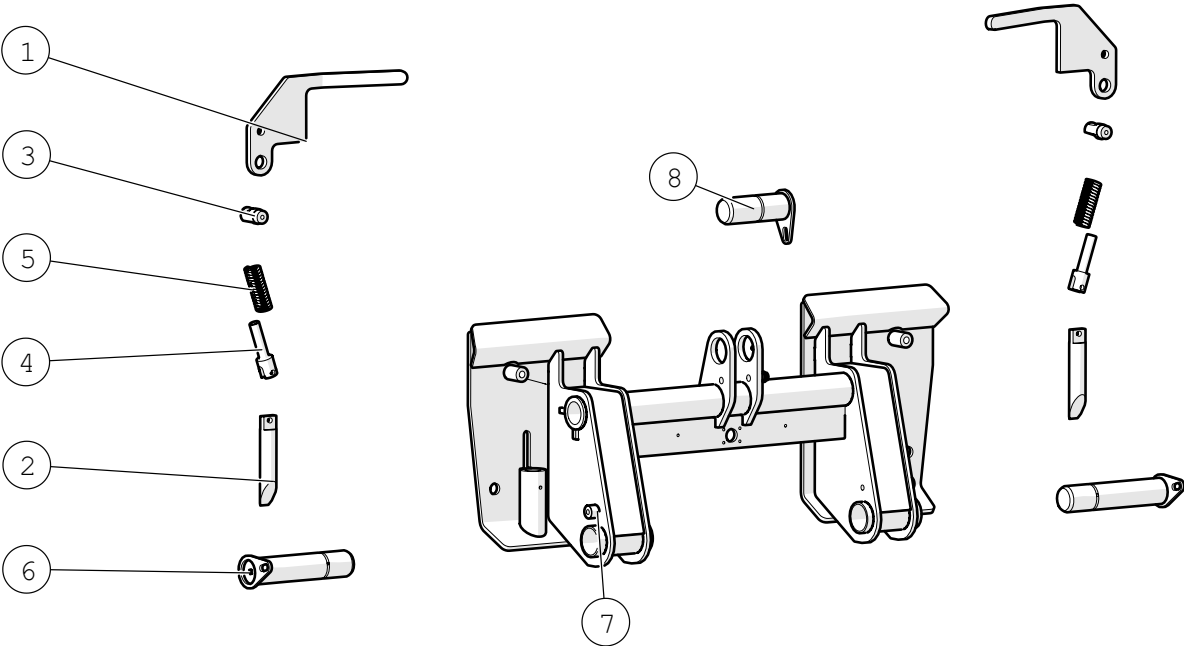
Bucket And Scarifier



Bucket And Scarifier

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	257371	TOOTH RIPPER	7
2	050-0890	SHANK RIPPER	7
3	102-106052	REAR SCARIFIER WELDEMENT	1
4	102-219500	REAR TOOL CARRIER WELDEMENT	1
5	102-107301	3/4 YD BUCKET WELDEMENT	1
6	007601	CYLINDER SCARIFIER LIFT	2

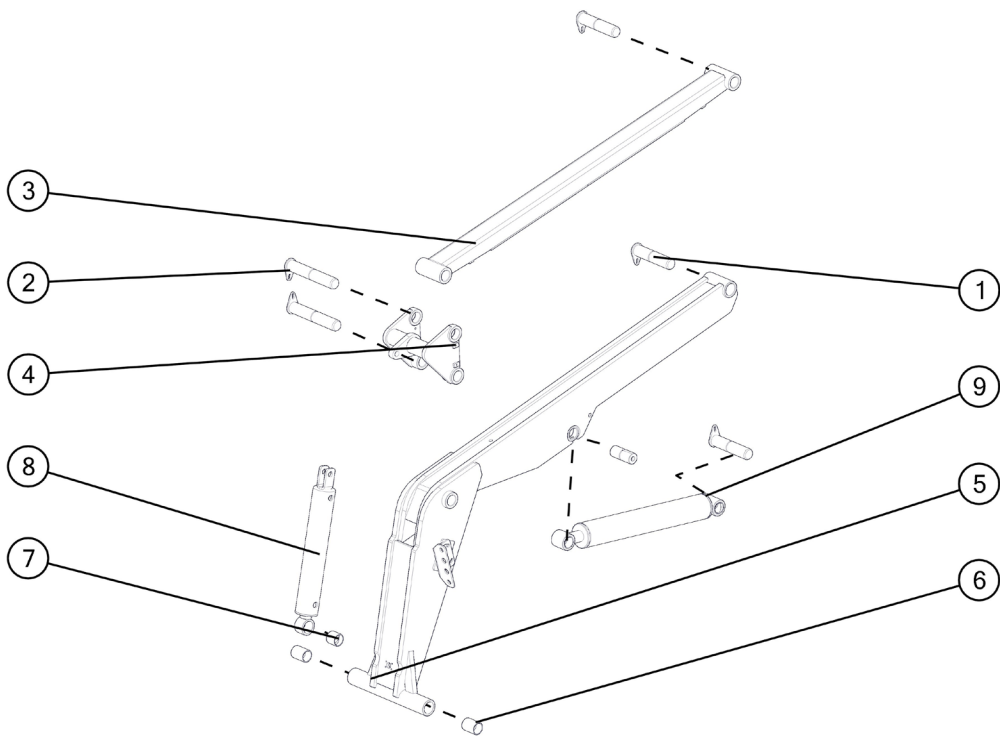
Quick Attachment Assembly



Quick Attachment Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	103-108603	HANDLE QUICK ATTACH RELEASE	2
2	103-108604	PIN QUICK ATTACH LATCH	2
3	103-108605	PIN QUICK ATTACH TOP LATCH	2
4	103-108606	PIN QUICK ATTACH BOTTOM LATCH	2
5	103-108607	SPRING	2
6	102-208084	PIN WELDMENT 2" X 9"	2
7	102-208070	WELDEMENT QUICK ATTACH CARRIER	1
8	102-108572	PIN WELDEMENT 2" x 5 1/2"	1
9(Not Shown)	020-0982	SENSOR BUCKET LEVEL	1

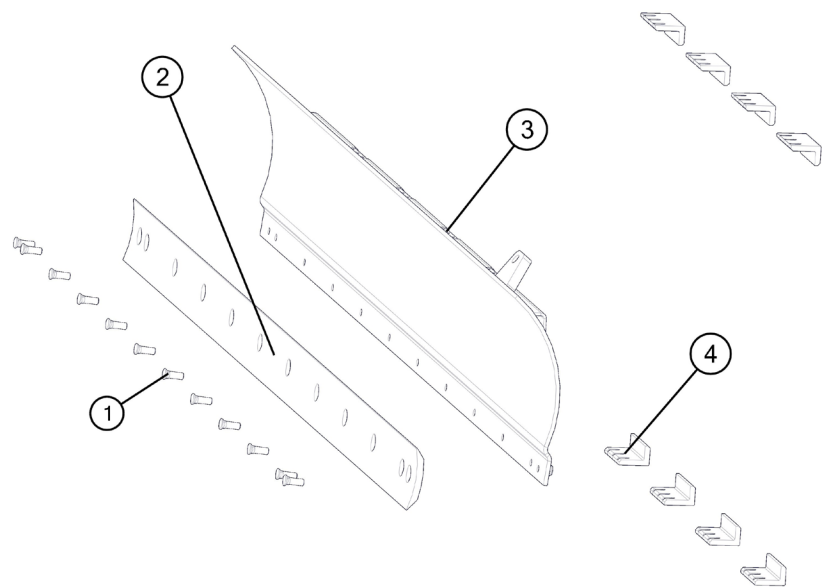
Boom Assembly



Boom Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	102-108857	WELDEMENT, 2" X 9" PIN	3
2	102-108900	2" x 11.75" PIN WELDEMENT	2
3	102-108239	WELDMENT BUCKET LEVELING BAR	1
4	102-108889	BUCKET LEVELING KNUCKLE	1
5	102-108353	BOOM WELDMENT	1
6	018-047200	BRONZE BUSHING	2
7	018-047000	BRONZE BUSHING CYLINDER	1
8	012-108901	CYLINDER BUCKET TILT	1
9	012-108899	BOOM LIFT CYLINDER	1
10	103-292801	PIN, BOOM LIFT CYLINDER ROD END	1

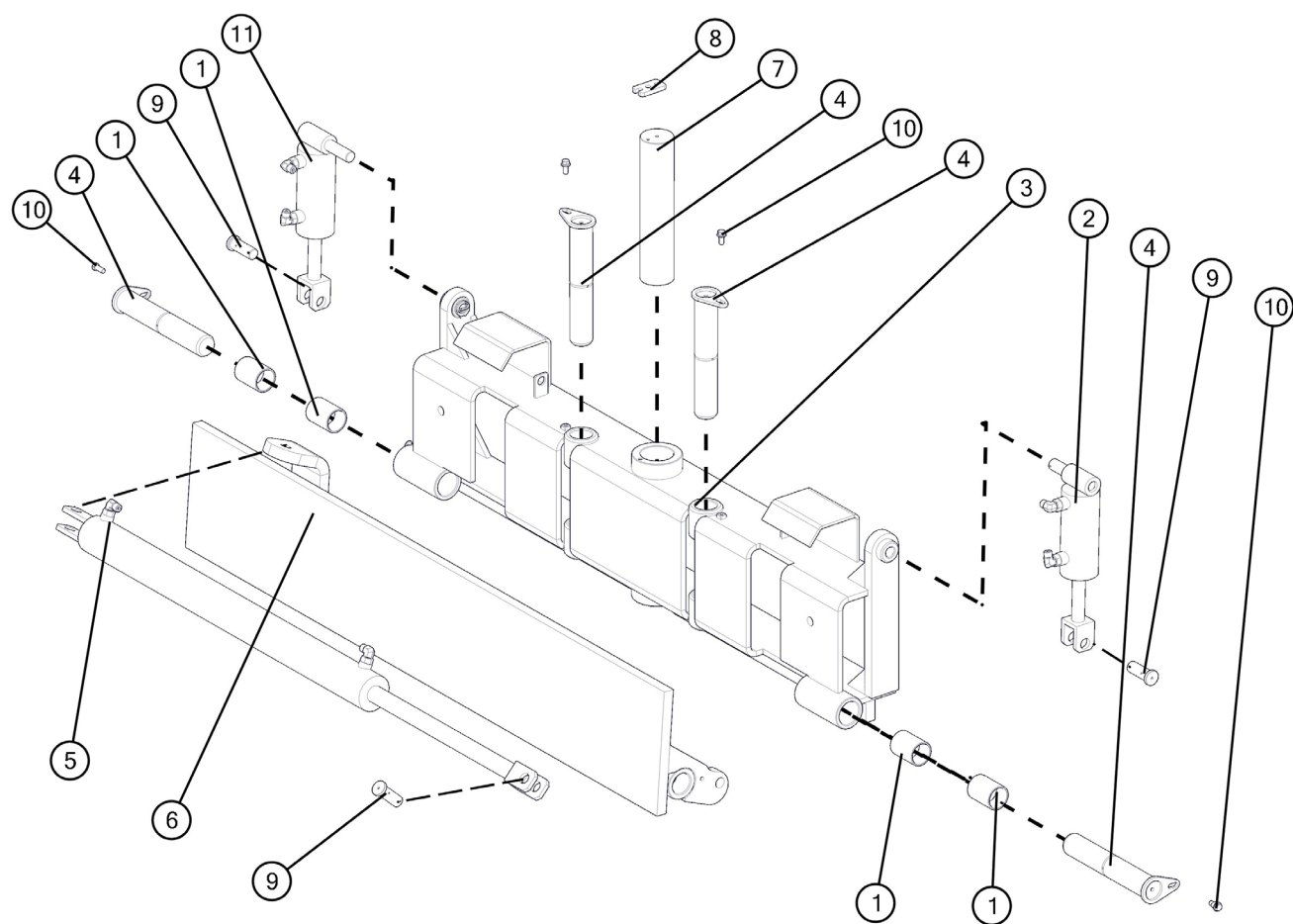
Blade Assembly



Blade Assembly

BOM ID	Part Number	Description	Qty
1	123753-1	CUTTING EDGE BOLT KIT	1
2	103-276973	CUTTING EDGE	1
3	102-108722	MOLDBOARD WELDEMENT	1
4	103-104202	MOULDBOARD HANGER BRACKET	8

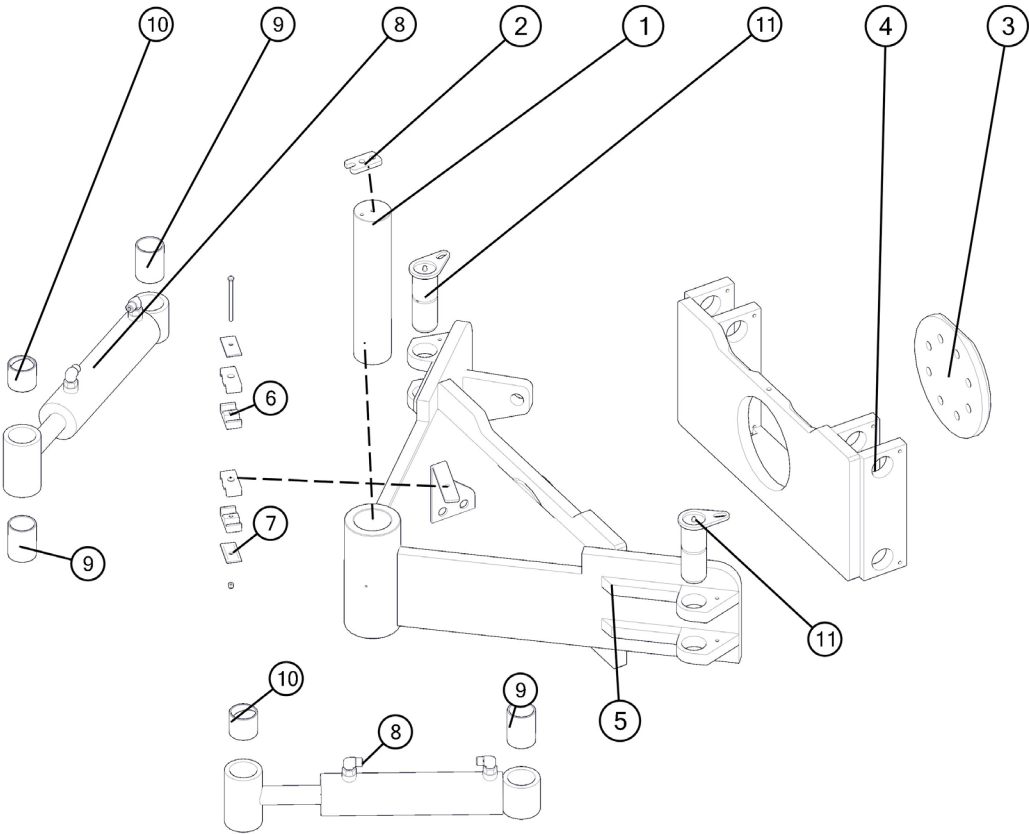
Moldboard Assembly



Moldboard Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	018-047200	BRONZE BUSHING	4
2	102-208221	BLADE TILT CYLINDER RH	1
3	102-108346	MOULDBOARD CARRIER WELDMENT	1
4	102-108900	2" x 11.75" PIN WELDEMENT	4
5	012-007201	CYLINDER, BLADESHIFT	1
6	102-003965	BLADE SLIDE WELDMENT	1
7	103-104941	MAIN PIVOT PIN	1
8	103-104944	KEEPER, MOULDBOARD CARRIER PIVOT PIN	1
9	103-108955	PIN 1 x 3.5IN	3
10		PIN FLAG BOLT KIT	4
11	102-208220	BLADE TILT CYLINDER LH	1

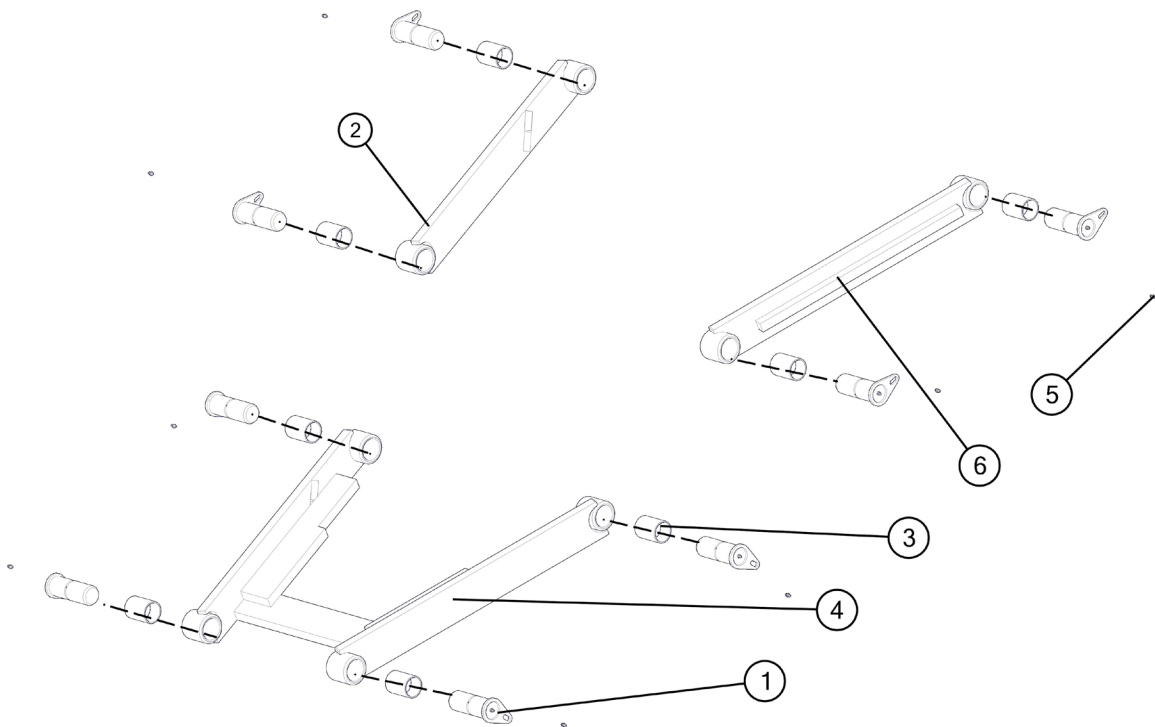
Push Block Assembly



Push Block Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	103-104941	PIN, 3" X 15",	1
2	103-104944	KEEPER, MOULDBOARD CARRIER PIVOT PIN	1
3	103-208174	A-FRAME MOUNT CAP PLATE	1
4	102-007400	PUSH BLOCK LIFT WELDMENT	1
5	102-108168	A-FRAME PUSH BLOCK WELDMENT	1
6	050-0908	2 HOSE CLAMP	4
7	050-0909	COVER PLATE HOSE CLAMP	2
8	012-003700	CYLINDER, BLADE ANGLE	2
9	018-047200	2.25" OD, 2.00" ID BRONZE BUSHING, 3" LONG	4
10	018-047000	BRONZE BUSHING 2.25 OD 2.00 ID 2.00 Length	2
11	102-108572	ASSEMBLED PIN 2in X 5.5in	2
12 (Not Shown)	030-0537	BOLT KIT PIN RETAINER	2

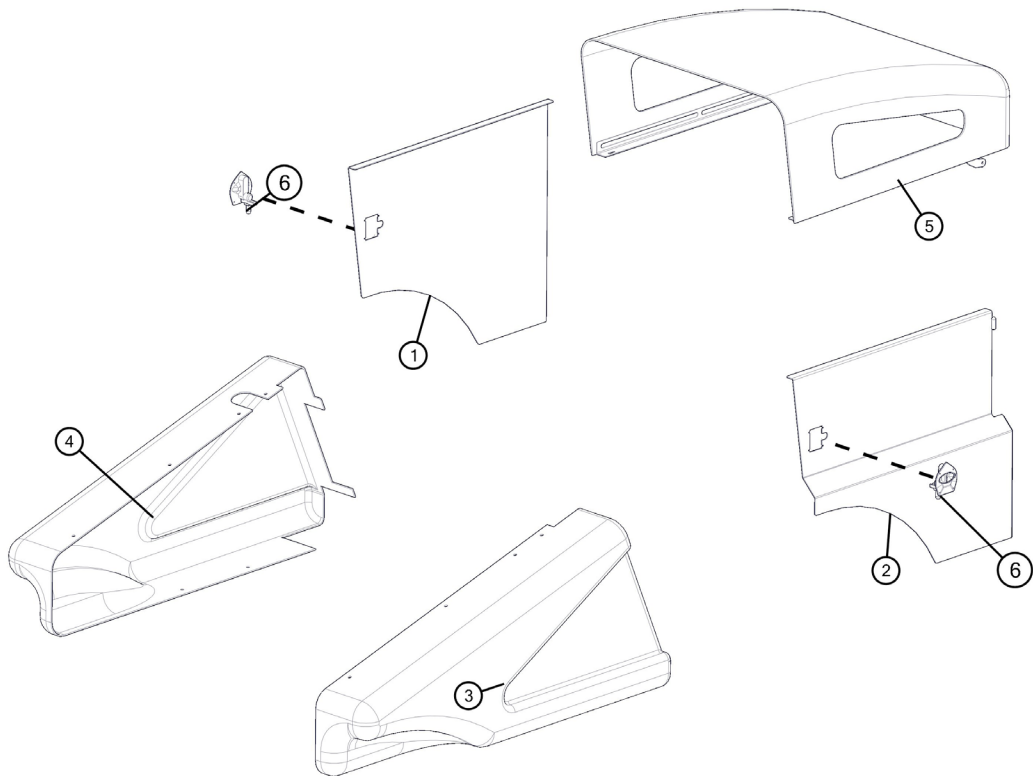
Push Block Arm Assembly



Push Block Arm Assembly

BOM ID	Part Number	Description	Qty
1	102-108572	2" x 5 1/2" PIN	8
2	101-007450	PUSH BLOCK UPPER ARM WELDMENT RH	1
3	018-047200	2.25" OD, 2.00" ID BRONZE BUSHING, 3" LONG	7
4	102-108275	PUSH BLOCK LOWER ARM WELDEMENT	1
5	030-0395	GREASE FITTING	8
6	101-007451	PUSH BLOCK UPPER ARM WELDMENT LH	1

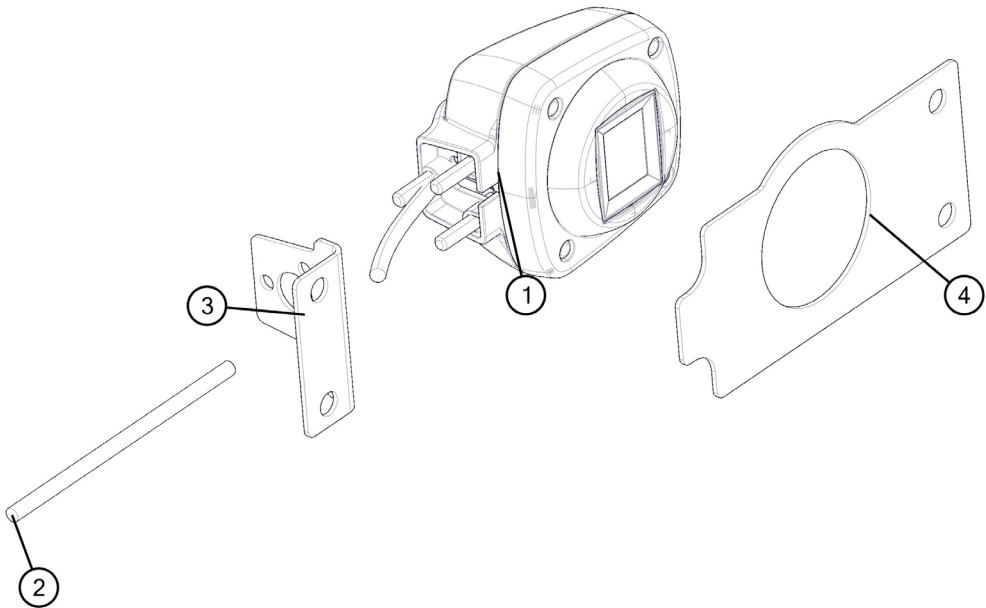
Engine Air Intake



Engine Air Intake

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	103-219234	RH REAR DOOR	1
2	103-219235	LH REAR DOOR	1
3	103-108097	FRONT FIBERGLASS COVER, LEFT	1
4	103-108093	FRONT FIBERGLASS COVER, RIGHT	1
5	103-219833	HOOD	1
6	050-0660	LOCKING LATCH ASSEMBLY	2

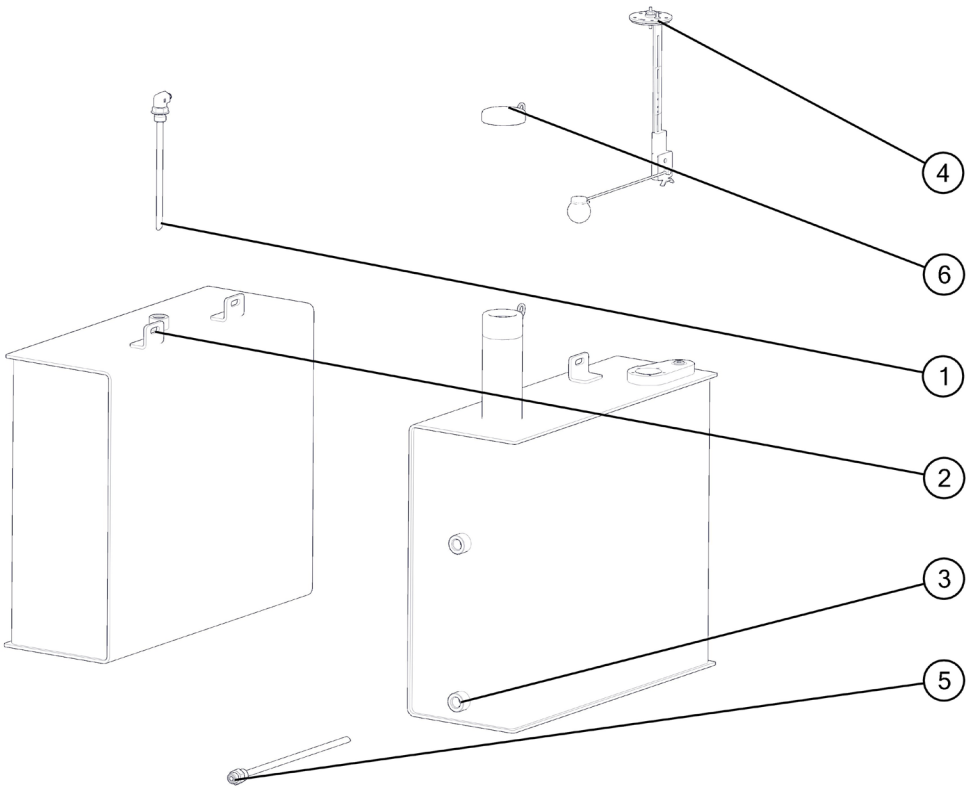
Camera Assembly



Camera Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	020-1017	BACKUP CAMERA	1
2	020-1018	BACK UP CAMERA CABLE	1
3	103-219250	BACKUP CAMERA MOUNT	1
4	103-219252	BACKUP CAMERA COVER PLATE	1

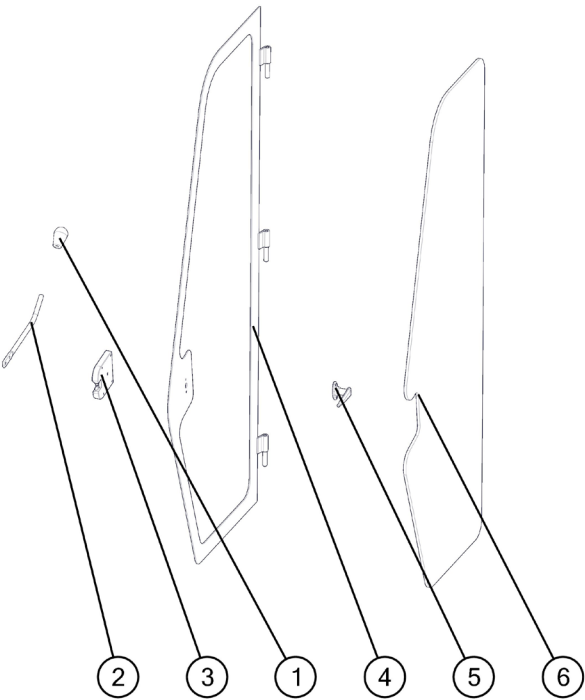
Fuel Tank Assembly



Fuel Tank Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	050-0681	FUEL TANK PICK-UP TUBE, 17"	1
2	102-108953	FUEL TANK WELDEMENT, LEFT	1
3	102-108952	FUEL TANK WELDEMENT, RIGHT	1
4	020-0174	FUEL LEVEL SENDER	1
5	092-202300	FUEL PICK UP TUBE WELDMENT	1
6	050-0522	DIESEL CAP W/ LOCK TAB	1

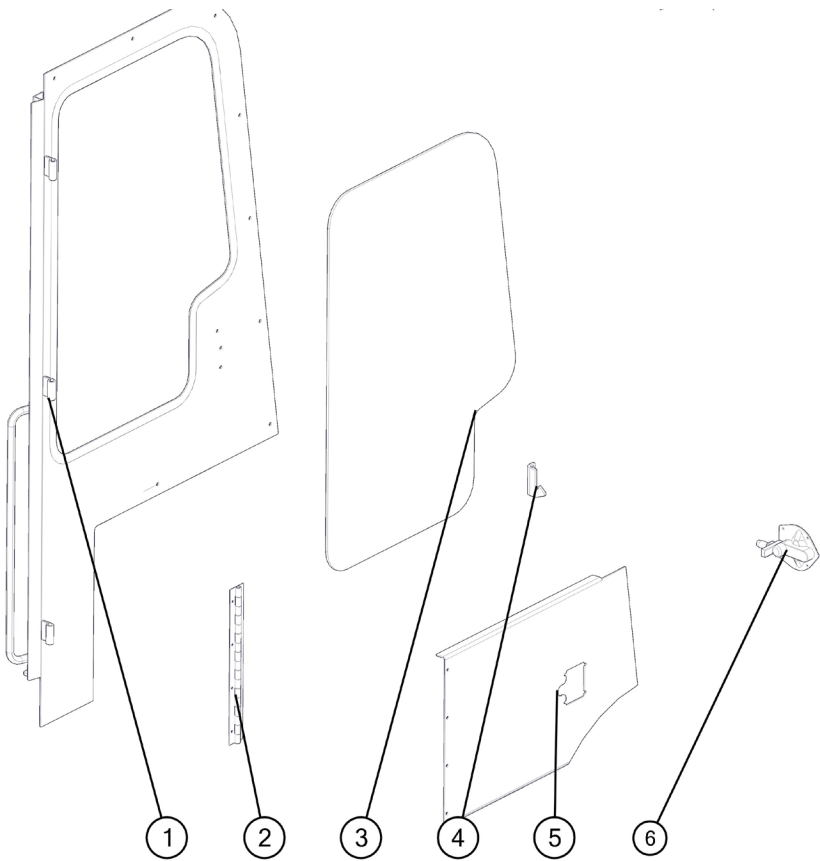
Left Door Assembly



Left Door Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
	101-208320	COMPLETE DOOR ASSEMBLY LH	
1	050-0388	ROD END PLASTIC HANDLE	1
2	093-0318	LEVER	1
3	3-206ZN	DOOR LATCH	1
4	102-208320	ROPS DOOR WELDEMENT, LEFT	1
5	050-0918	HANDLE EXTERIOR	1
6	103-140884-G	GLASS	1

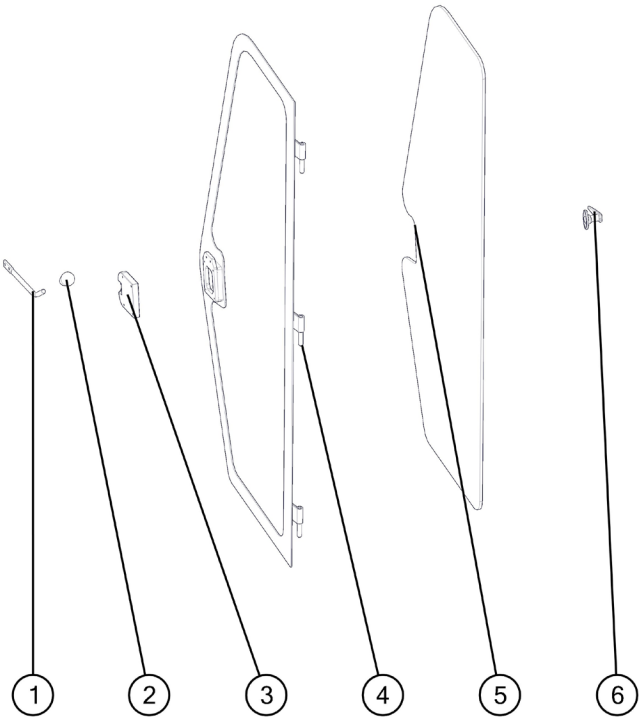
Left Rear Cab Panel



Left Rear Cab Panel

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	102-208330	CAB REAR PANEL WELDEMENT, LEFT	1
2	103-622851	DOOR HINGE	1
3	103-140881-G	REAR SIDE GLASS PANEL	1
4	103-208338	DOOR STAY CATCH, LEFT	1
5	103-208360	ACCESS DOOR LH	1
6	050-0660	ADJUSTABLE LOCKING LATCH ASSEMBLY	1

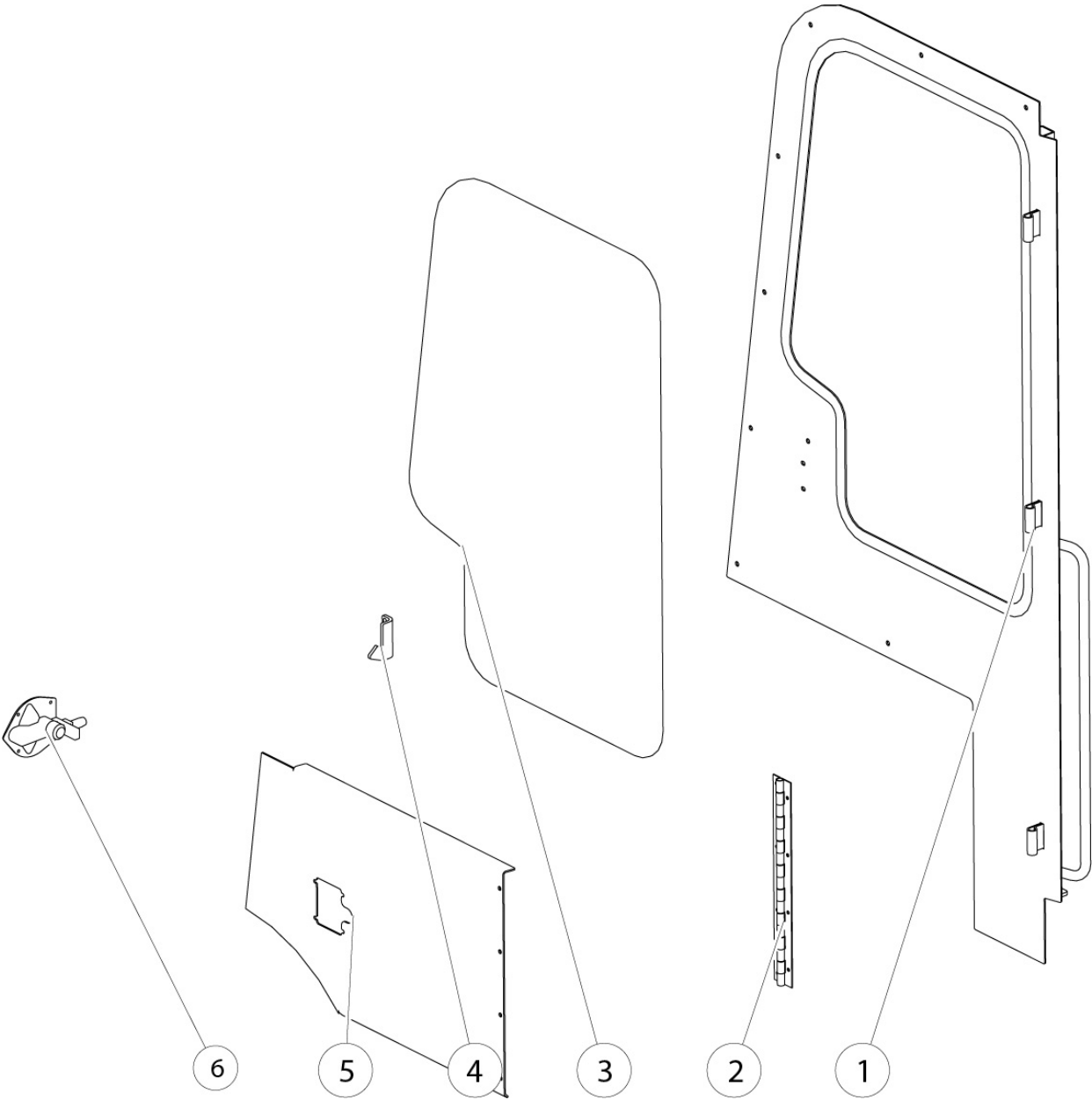
Right Door Assembly



Right Door Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
	101-208321	COMPLETE DOOR ASSEMBLY RH	
1	093-0318	LEVER	1
2	050-0388	ROD END	1
3	3-206ZN	DOOR LATCH	1
4	102-208321	ROPS DOOR WELDEMENT, RIGHT	1
5	103-140884-G	GLASS DOOR	1
6	050-0918	HANDLE LOCKING	1

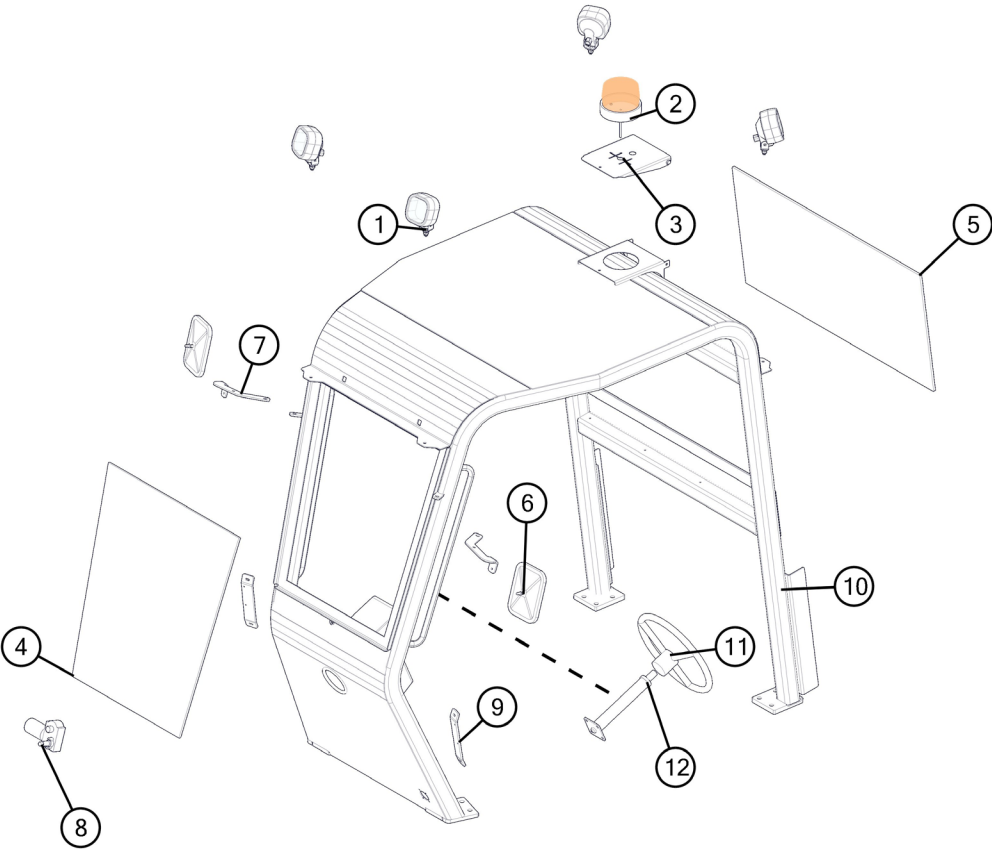
Right Rear Cab Panel



Right Rear Cab Panel

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	102-208331	CAB REAR PANEL WELDEMENT RIGHT	1
2	103-622851	DOOR HINGE	1
3	103-140881-G	REAR SIDE GLASS PANEL	1
4	103-208339	DOOR STAY CATCH RIGHT	1
5	103-208361	ACCESS DOOR RH	1
6	050-0660	ADJUSTABLE LOCKING LATCH ASSEMBLY	1

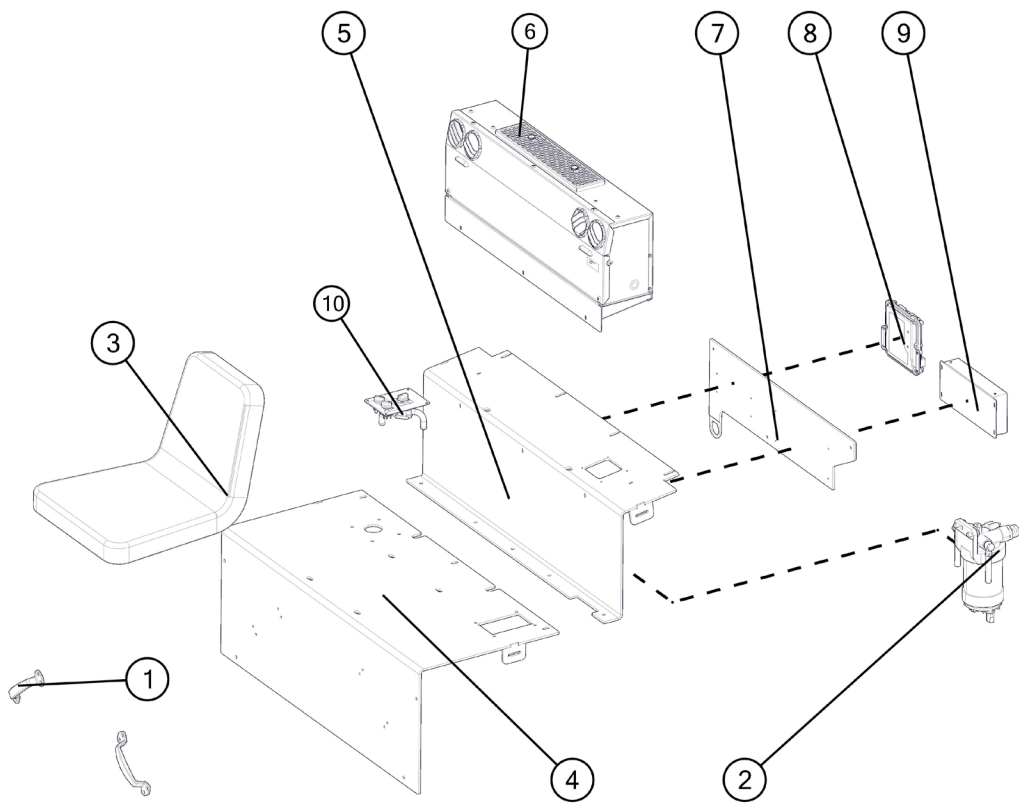
Cab Assembly



Cab Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	020-0491	WORK LAMP	4
2	269-0081	AMBER BEACON LIGHT	1
3	103-142650	BEACON LIGHT MOUNTING PLATE	1
4	103-140878	CAB FRONT WINDSHIELD	1
5	103-140879	REAR GLASS PANEL	1
6	103-107267	MIRROR	2
7	103-10726	MIRROR MOUNT	2
8	108601-5	WIPER MOTOR ASSEMBLY, FRONT	1
9	103-20834	DOOR STRIKER MOUNT	2
10	102-219700	ROPS WELDEMENT	1
11	108153	STEERING WHEEL	1
12	108152	STEERING COLUMN	1
13 Not Shown	017-1094	STEERING UNIT	1

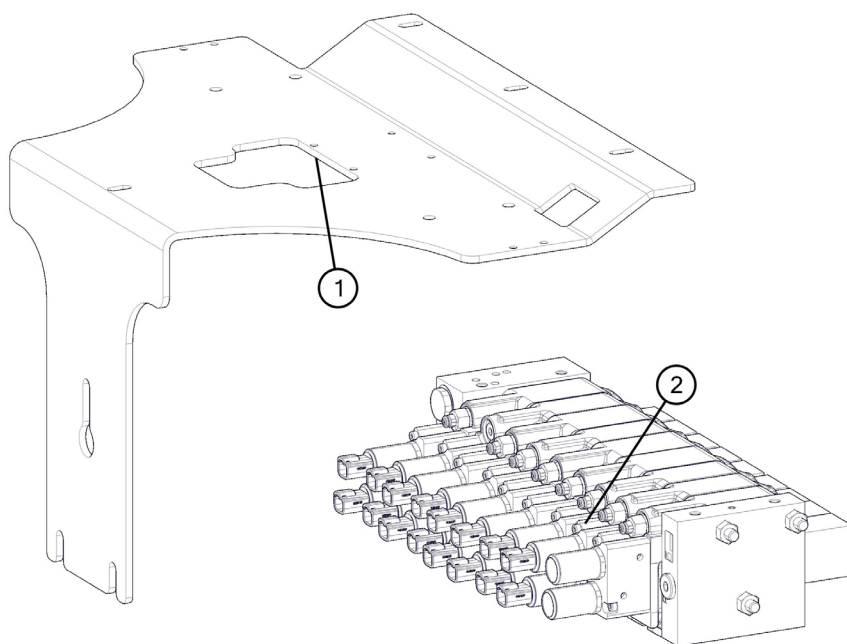
Seat Deck Assembly



Seat Deck Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	050-0205	CHROME GRAB HANDLE	2
2	021-0246	FUEL FILTER	1
3	060-0049	SEAT	1
4	103-219750	WELDMENT SEAT DECK	1
5	103-219760	WELDMENT SEAT BACK	1
6	108960-40	HEATER AC BOX ASSEMBLY	1
7	103-219764	CONTROLLER MOUNT PLATE	1
8	020-1011	CONTROLLER	1
9	020-0907	AFTER TREATMENT RELAY MODULE	1
10	108960-43	HEAT A/C CONTROL PANEL ASSEMBLY	1

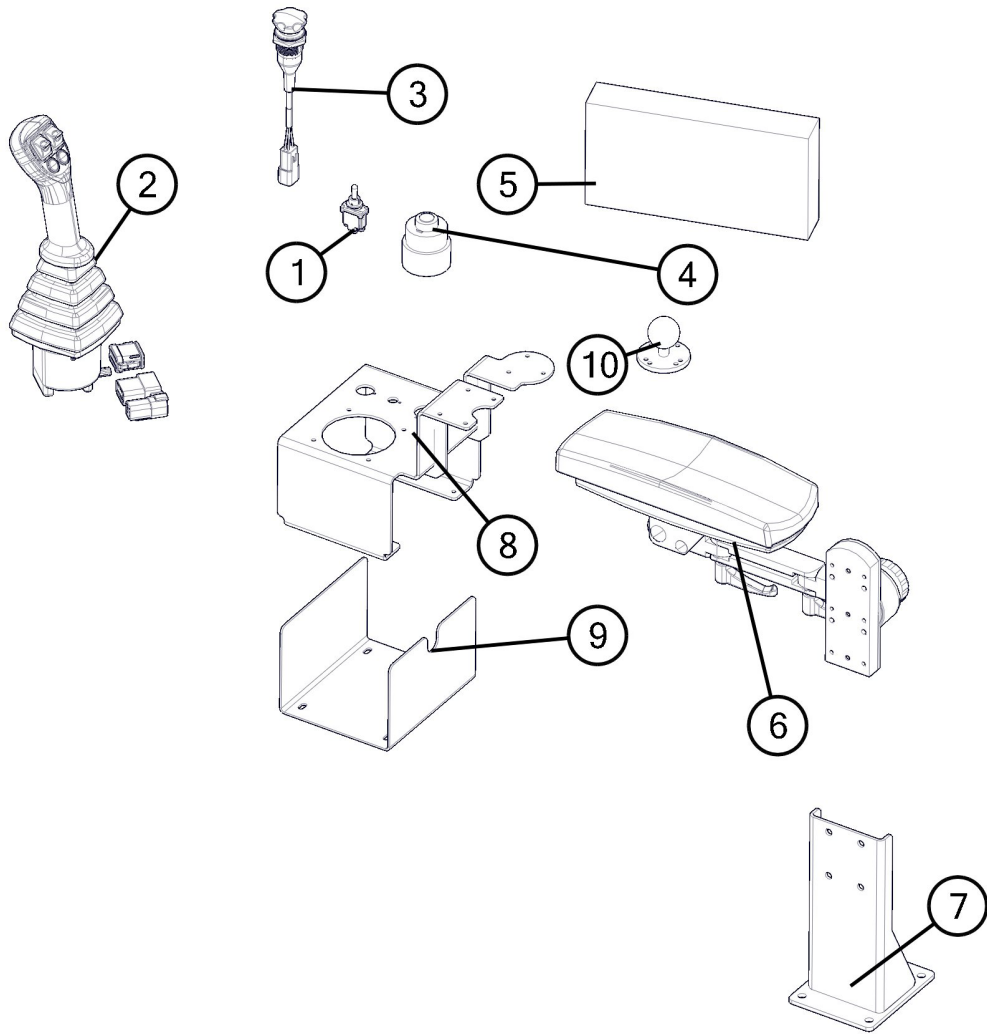
Valve Assembly & Steering Valve



Valve Assembly

BOM ID	PART NUMBER	PART NAME	Qty
1	103-219180	HYDRAULIC MANIFOLD MOUNT	1
2	017-0305	BANKED VALVE ASSEMBLY	1
3 (Not Shown)	017-0296	VALVE STEERING	1

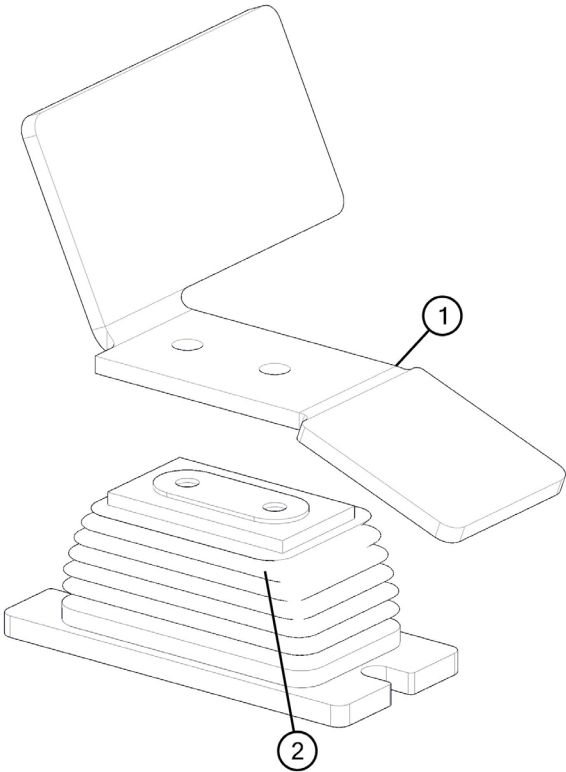
Arm Rest & Joy Stick Assembly



Arm Rest & Joy Stick Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	020-0423	SWITCH PARKING BRAKE	1
2	020-1020	JOYSTICK	1
3	020-1431	E-STOP, PUSH BUTTON	1
4	020-0955	KEYSWITCH	1
5	020-1012	HMI DISPLAY	1
6	050-0901	ARMREST	1
7	102-219752	ARMREST MOUNT	1
8	102-219774	JOYSTICK MOUNT BOX	1
9	103-219776	JOYSTICK BOX BOTTOM COVER	1
10	020-1012-1	DISPLAY MOUNT	1

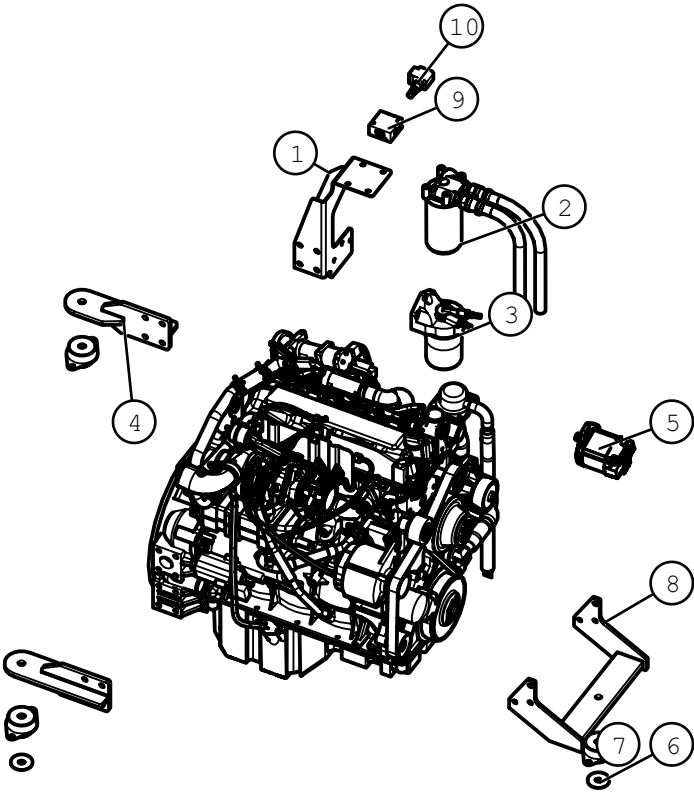
Foot Pedal Assembly



Foot Pedal Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	103-219716	FOOT PEDAL	1
2	020-1019	PEDAL SENSOR	1

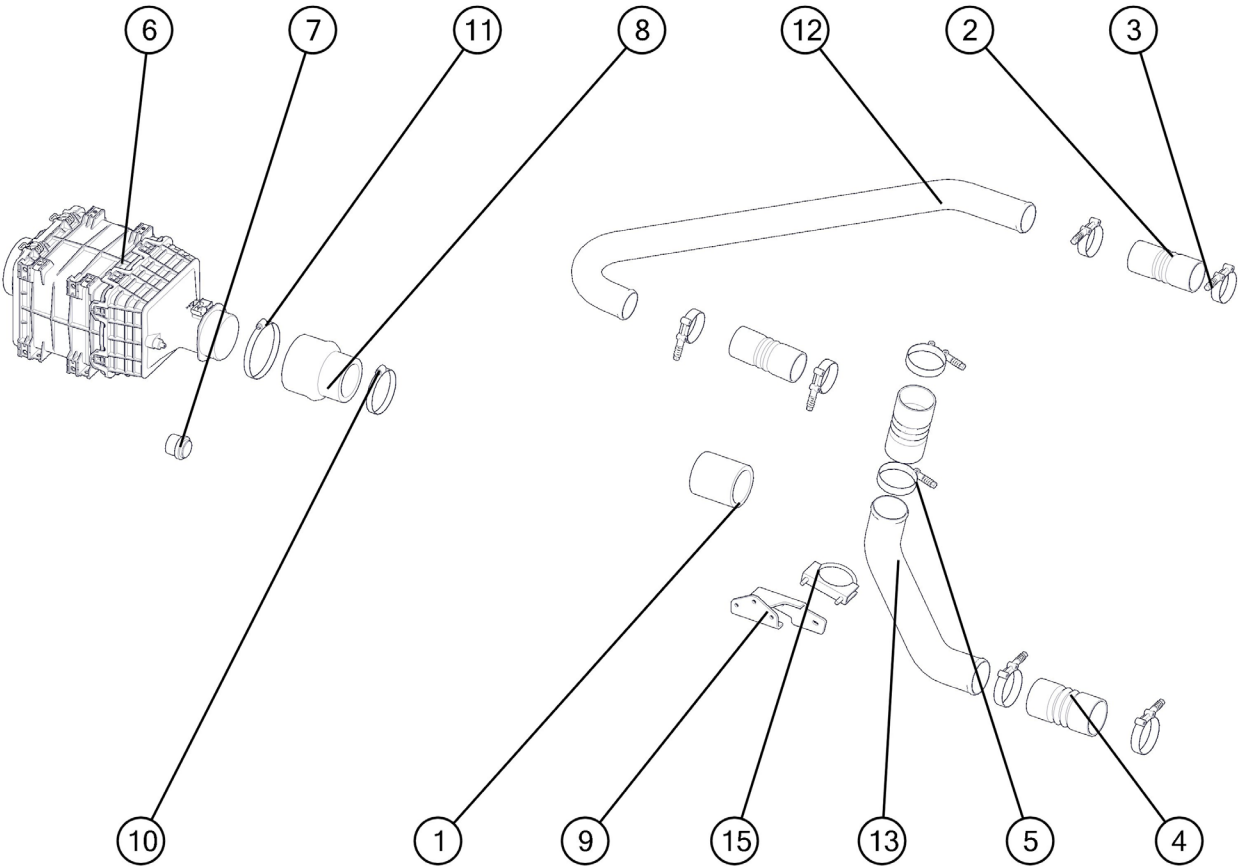
Engine



Engine

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	092-414514	FUEL/LUBE OIL FILTER BRACKET WELDMENT	1
2	021-0243	OIL FILTER	1
3	021-0246	FUEL FILTER	1
4	092-414198	ENGINE MOUNT WELDMENT, REAR	2
5	011-0158	AUX GEAR PUMP, REAR PORTED	1
6	010-0599	SNUBBING WASHER	2
7	010-0606	VIBRATION MOUNT, 515 SERIES, RED	3
8	092-414194	ENGINE MOUNT WELDMENT, FRONT	1
9	017-0241	BODY BLOCK BRAKE VALVE	1
10	017-0240	CARTRIDGE AND COIL BRAKE VALVE	1
11.1 (Not Shown)	010-0827	SERPINTINE BELT WITH AC	1
11.2 (Not Shown)	010-0779-2	SERPINTINE BELT WITHOUT AC	1

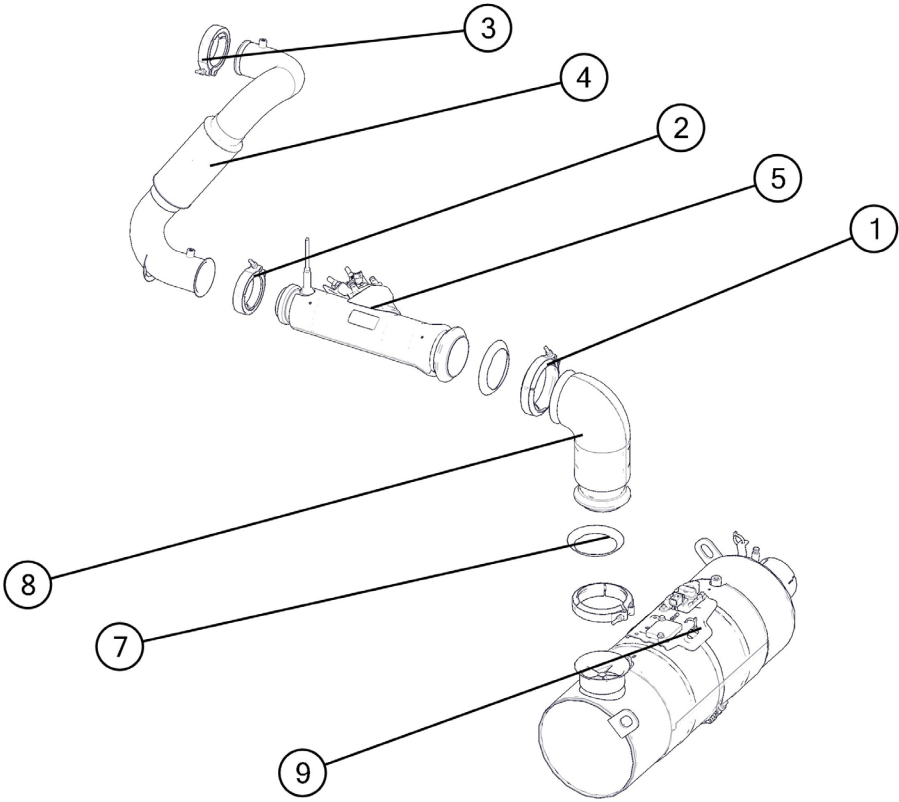
Air Intake Assembly



Air Intake Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	010-0569	SILICONE HOSE CONNECTOR	1
2	010-0601	CHARGE AIR HOSE, HOT SIDE	2
3	010-0602	CLAMP, T-BOLT SPRING, 2.56"-2.86"	4
4	010-0603	CHARGE AIR HOSE, COLD	2
5	010-0604	CLAMP, T-BOLT SPRING, 3.03"-3.33"	4
6	010-0607	AIR CLEANER, FRONT INLET, REAR OUTLET	1
7	010-0608	AIR RESTRICTOR INDICATOR	1
8	050-0457	HOSE REDUCING ELBO - 4" X 3"	1
9	010-414008	COLD PIPE BRACKET	1
10	050-204001	CLAMP HOSE	1
11	050-204002	CLAMP, T-BOLT HOSE 4.25" TO 4.56" DIA	1
12	093-414002	CHARGE AIR TUBE, HOT SIDE	1
13	093-414003	CHARGE AIR TUBE, COLD SIDE	1
14 Not Shown	010-219001	AIR INTAKE TUBE FILTER TO TURBO	1
15	050-0862	U BOLT CLAMP	1

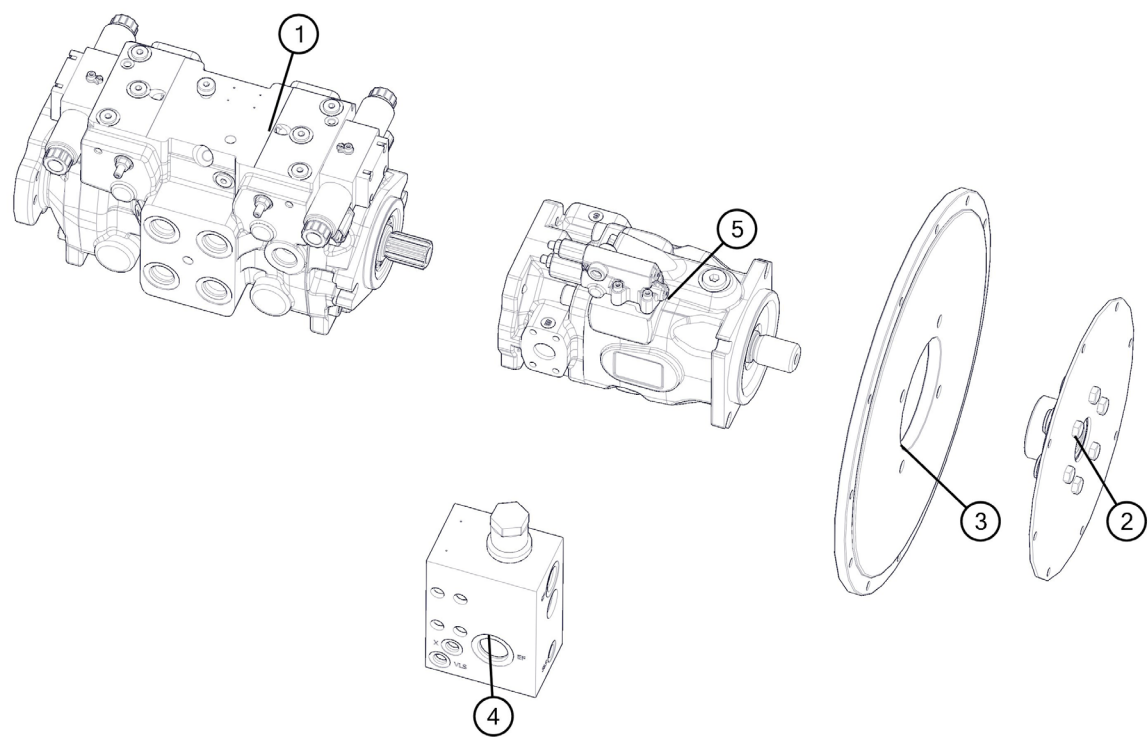
Exhaust & SCR Assembly



Exhaust & SCR Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	010-0591	CLAMP, V-BAND	2
2	010-0593	CLAMP, V-BAND	1
3	010-0786	CLAMP, V-BAND	1
4	092-414010	TURBO DOWNPIPE	1
5	010-0587	DECOMPOSITION REACTOR TUBE	1
7	010-0592	GASKET, V-BAND 4"	2
8	010-0586	ELBOW, AFTERTREATMENT	1
9	010-0583	SELECTIVE CATALITIC REDUCTION	1

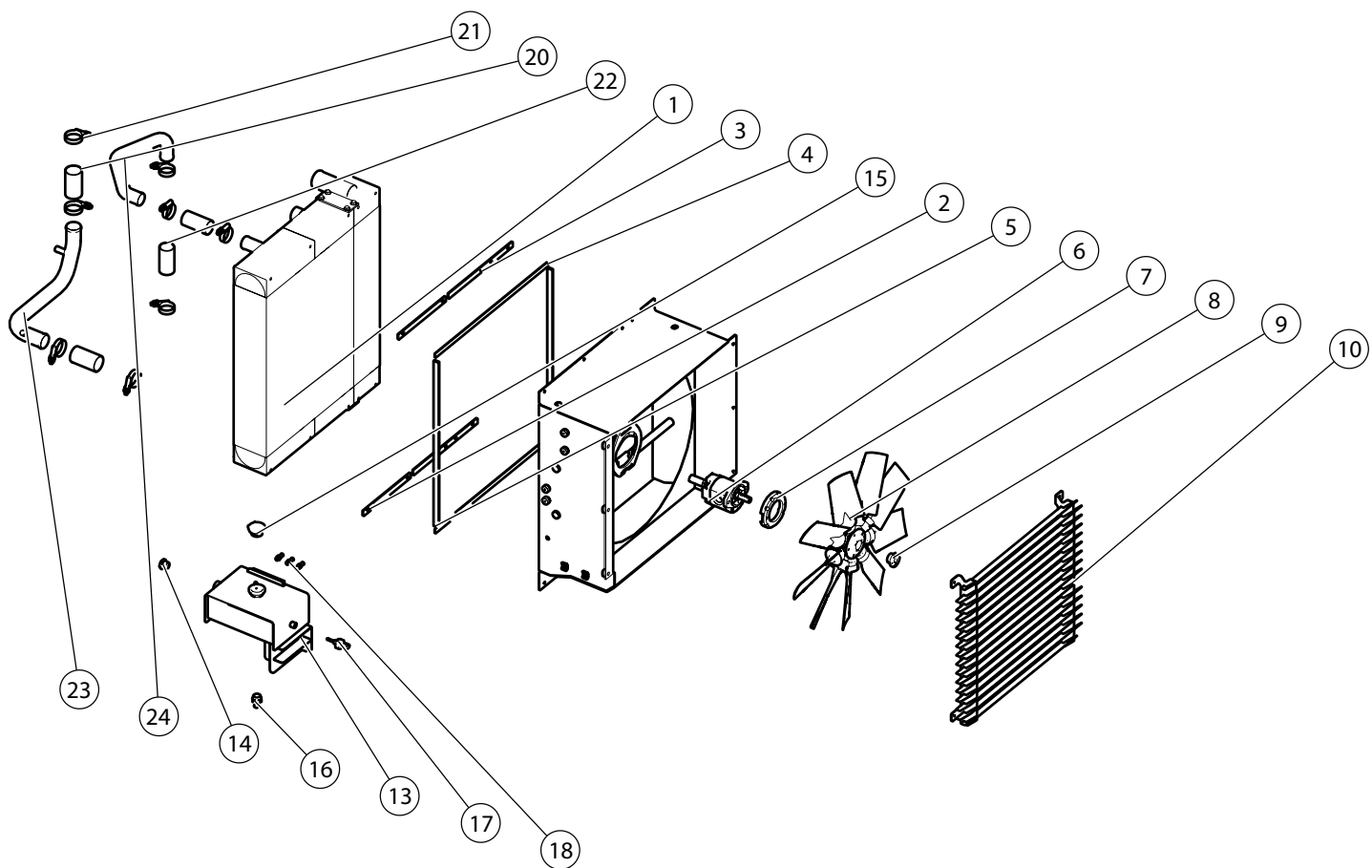
Hydraulic Pumps



Hydraulic Pump

BOM ID	PART NUMBER	PART NAME	Qty
1	011-0275	PUMP TANDEM DRIVE	1
2	050-0731	FLYWHEEL DRIVE COUPLING	1
3	050-0858	PUMP MOUNT PLATE	1
4	017-0293	STEERING PRIORITY PUMP	1
5	011-0262	PUMP HYDRAULIC FUNCTIONS	1

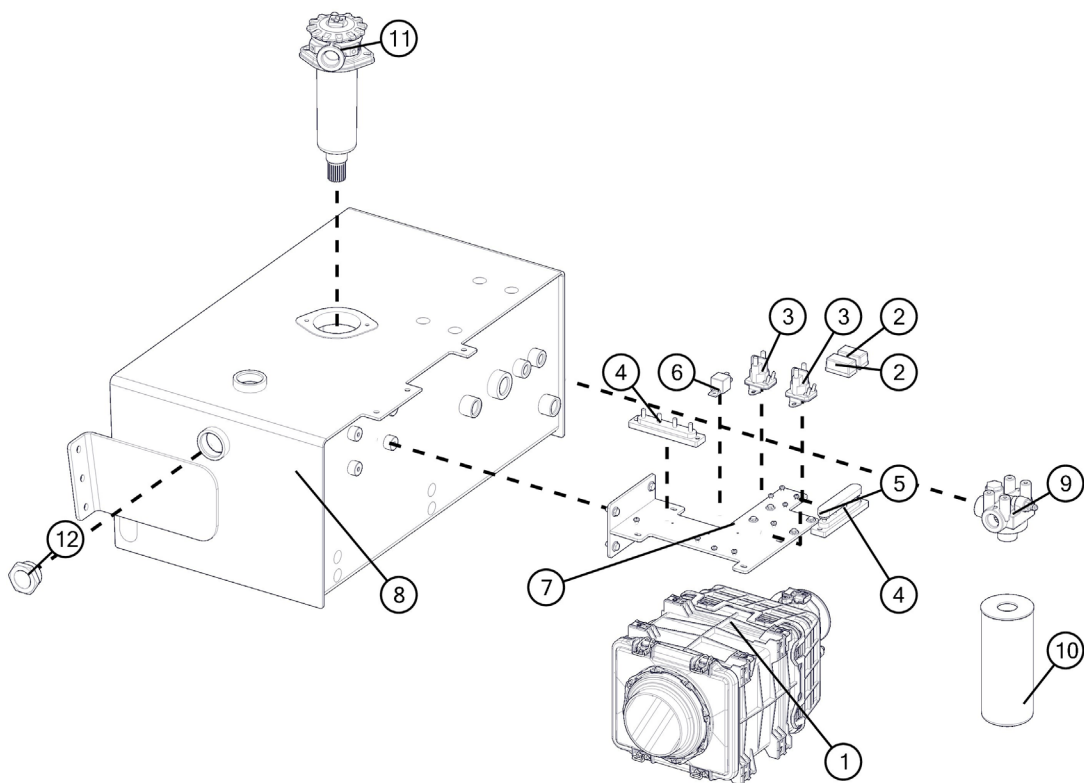
Cooler Assembly



Cooler Assembly

BOM ID	Part Number	Description	Qty
1	050-0818	RADIATOR/OIL/AIR COOLING CORE	1
2	093-414338	FAN SHROUD GASKET SPACER	2
3	093-414338	FAN SHROUD GASKET SPACER	2
4	050-414100	TRIM-LOK	2
5	050-0861	TRIM-LOK EPDM TRIM SEAL	2
6	017-0103	FAN MOTOR	1
7	093-408336	RADIATOR FAN MOTOR ADAPTOR PLATE	1
8	010-408330	FAN	1
9	018-0125	BUSHING	1
10	092-408360	WELDMENT FAN LOUVERS	1
11	092-408330	FAN SHROUD WELDMENT	1
13	092-414360	DEAERATION TANK WELDMENT	1
14	060-0068	SIGHT GLASS	1
15	010-0574	RADIATOR COOLANT TANK CAP	1
16	019-0258	HOSE BARB BRASS	1
17	020-0832	COOLANT LEVEL SENSOR	1
18	014-1096	HOSE BARB	3
20	010-0581	HOSE	2
21	010-0582	CLAMP	8
22	010-0605	HOSE	2
23	093-414004	TUBE COOLANT- RADIATOR TO ENGINE	1
24	093-414005	TUBE COOLANT - ENGINE TO RADIATOR	1
25 (Not shown)	017-0263	BODY COUNTER BALANCE VALVE	1
26 (Not Shown)	017-0261	VALVE COUNTER BALANCE	1

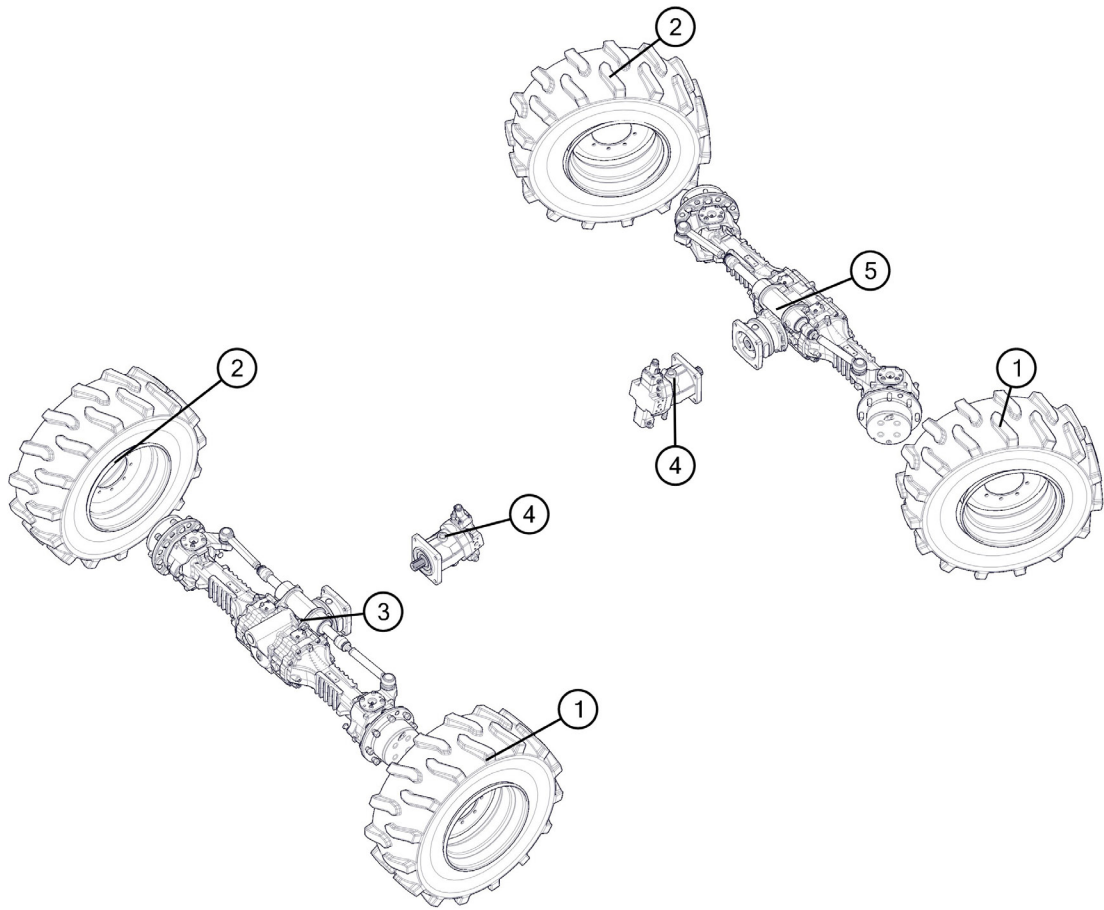
Hydraulic Tank Assembly



Hydraulic Tank Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	010-0607	AIR CLEANER ASSEMBLY	1
2	020-0239	MIDI FUSE HOLDER	2
3	020-0874	SWITCH, 100A	2
4	020-0920	BUSBAR	2
5	020-0920A	BUSBAR COVER, CLEAR	2
6	E0141	RELAY, 12VDC, 50A	1
7	092-414050	WELDMENT, AIR FILTER BRACKET	1
8	102-219400	HYDRAULIC TANK WELDMENT	1
9	021-0233	FILTER HEAD	1
10	021-0169	FILTER HYDRAULIC	1
11	021-0238	IN TANK FILTER ASSEMBLY	1
11.1	021-0239	FILTER ELEMENT	
12	060-0066	SIGHT GLASS	1

Axle Assembly



Axle Assembly

BOM ID	PART NUMBER	DESCRIPTION	Qty
1	023-0050	LH RIM AND TIRE ASSEMBLY	2
2	023-0049	RH RIM AND TIRE ASSEMBLY	2
3	016-0068	AXLE ASSEMBLY FRONT	1
3.1	103-219022	PIN FRONT AXLE PIVOT 2IN	1
3.2	030-104520	SHIM 2IN x 1/16" THICK	
3.3	030-104522	SHIM 2IN x 1/8" THICK	
3.4	030-104524	SHIM 2IN x 3/16" THICK	
3.5	030-104526	SHIM 2IN x 1/4" THICK	
3.6	030-104528	SHIM 2IN X 1/32" THICK	
4	013-0113	DRIVE MOTOR	2
5	016-0069	AXLE ASSEMBLY REAR	1

Electrical Harnesses

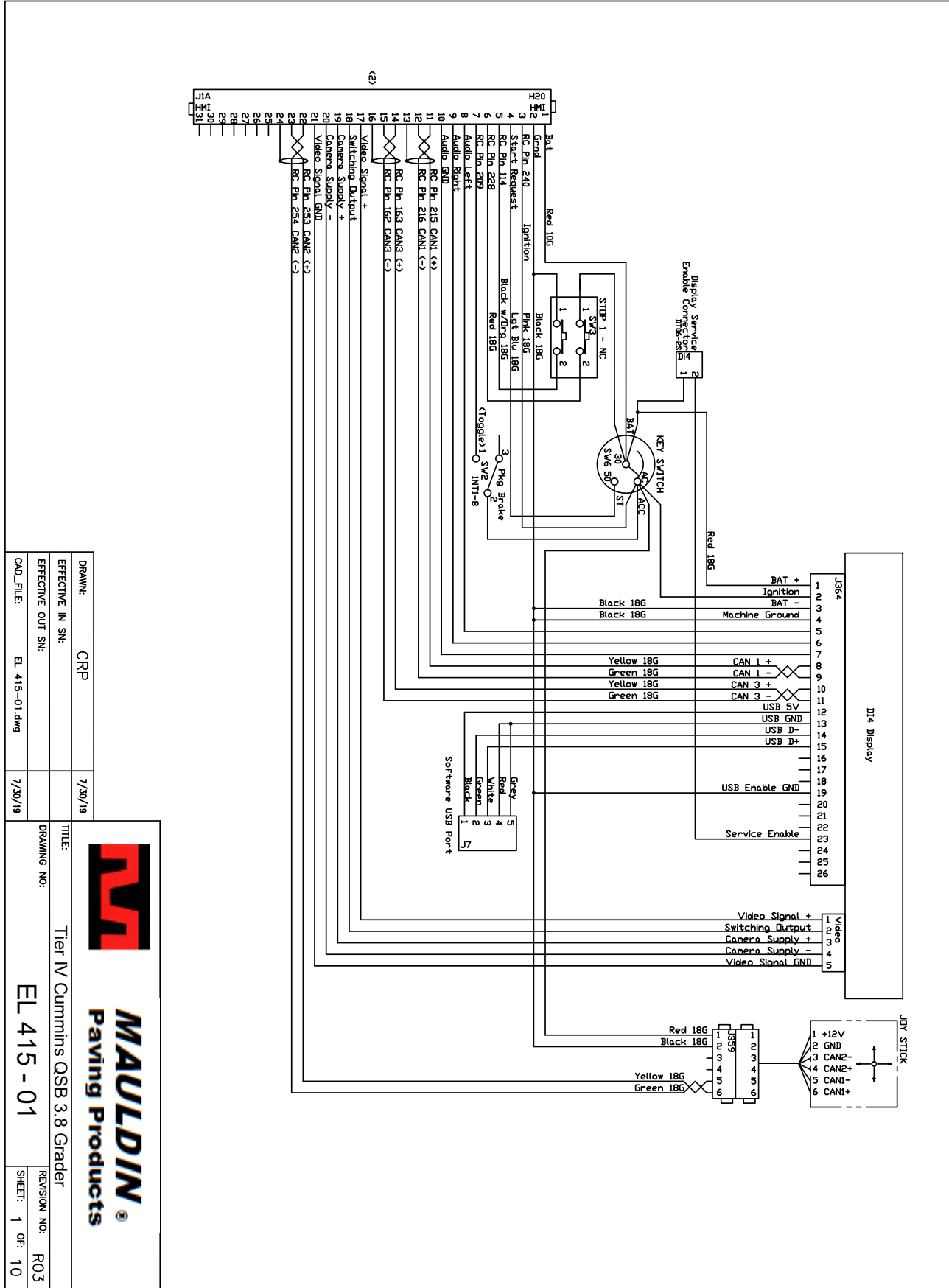
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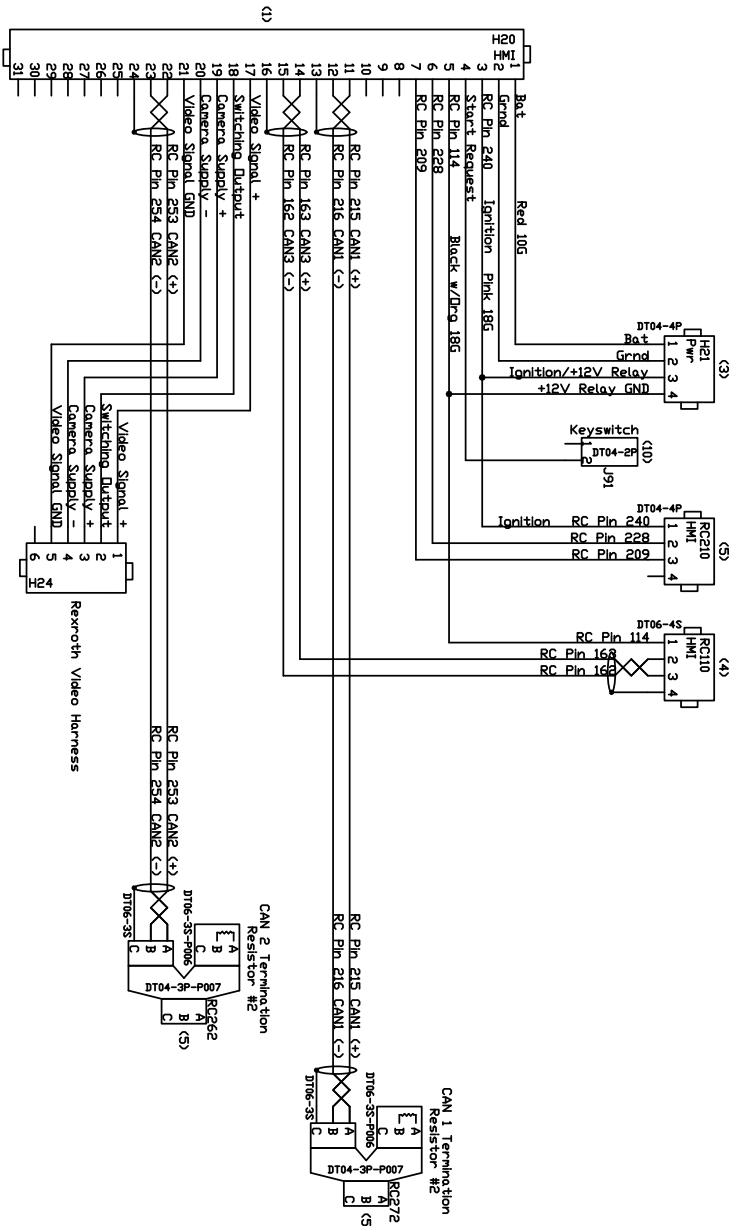
Electrical Harnesses

BOM	PART NUMBER	DESCRIPTION	QTY
1	020-219110	HARNESS 415 VALVE BANK	1
2	020-219111	HARNESS 415 CONTROLLER W/ 58 PIN	1
3	020-219112	HARNESS 415 VALVE W/ 96 PIN	1
4	020-219113	HARNESS 415 PUMP DRIVE	1
5	020-219114	HARNESS 415 REAR FRAME	1
6	020-219115	HARNESS 415 CAB CONTROLS	1
7	020-414100	HARNESS MAIN ENGINE 415	1

Schematics

Electrical Schematics



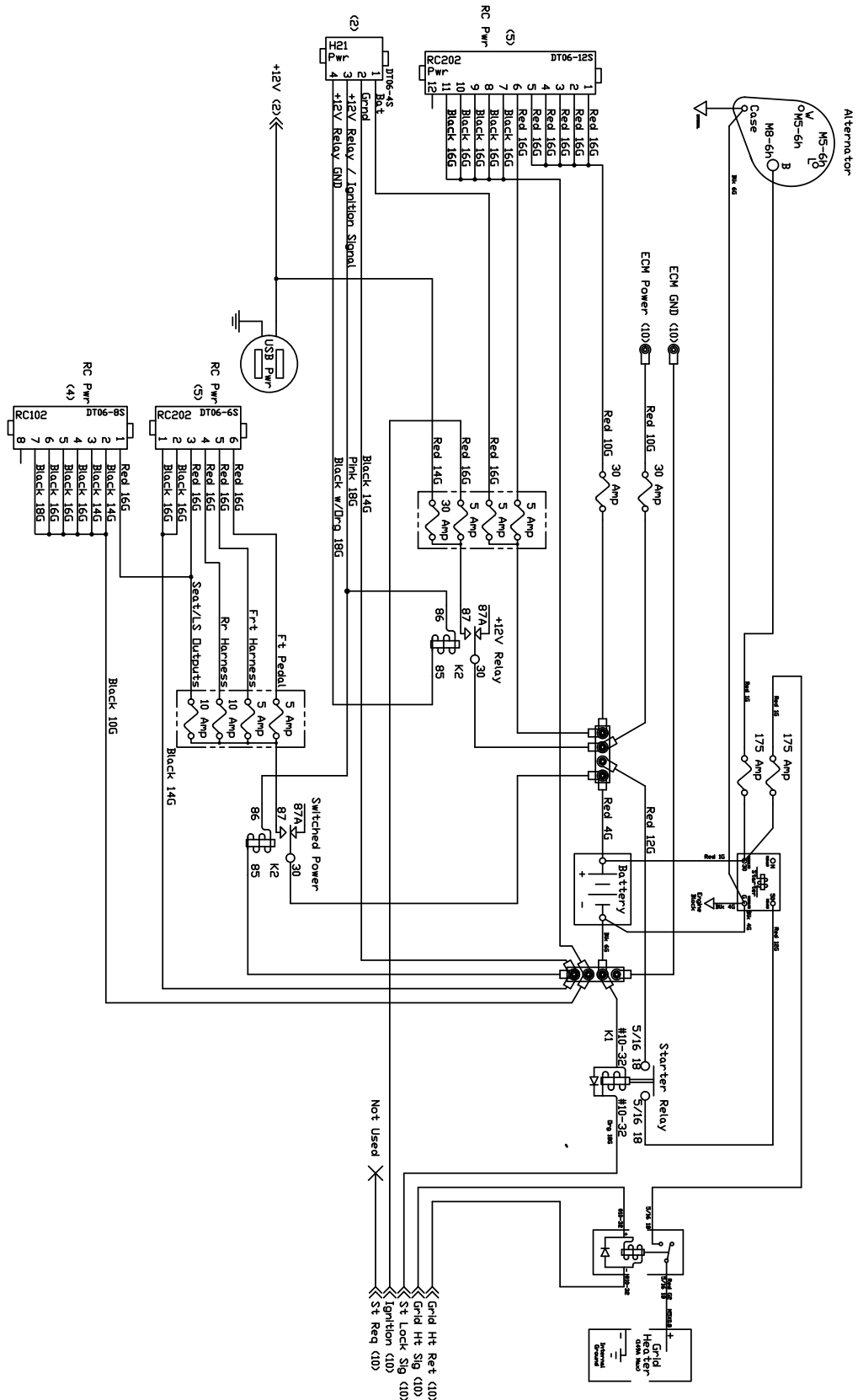


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TITLE:	Tier IV Cummins QSB 3.8 Grader
DRAWING NO:	EL 415 - 01
REVISION NO:	RO3
SHEET:	2 OF 10



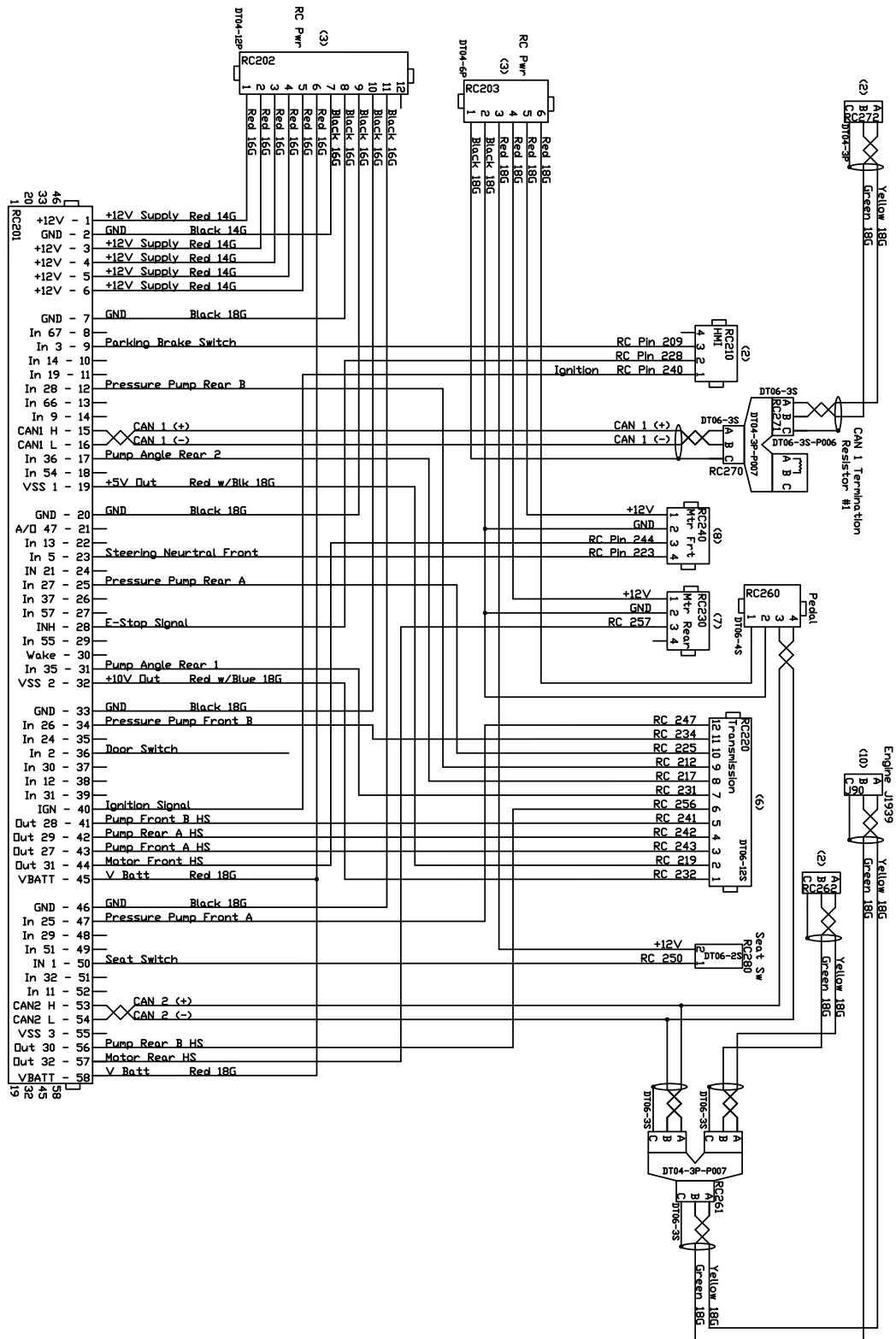
MAULDIN
Paving Products



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DRAWING NO:	EL 415 - 01
REVISION NO:	R03
SHEET:	3 OF 10



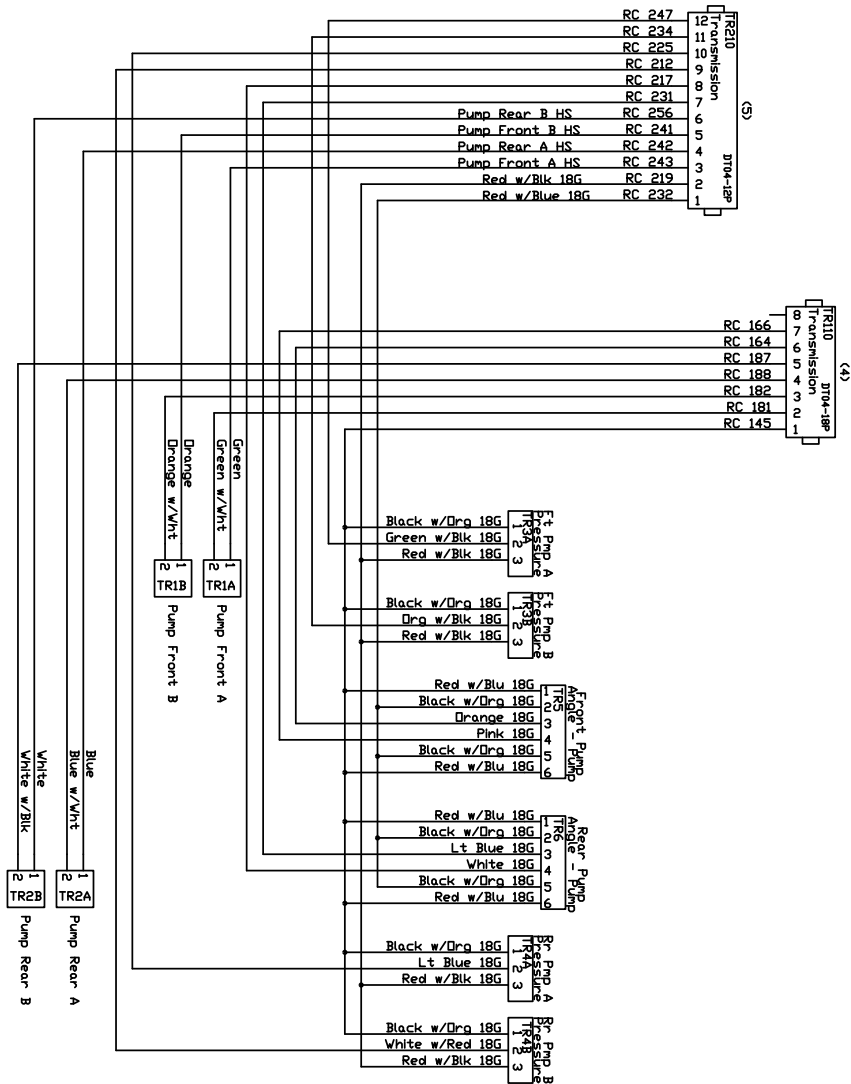


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SHEET:	5 OF: 10



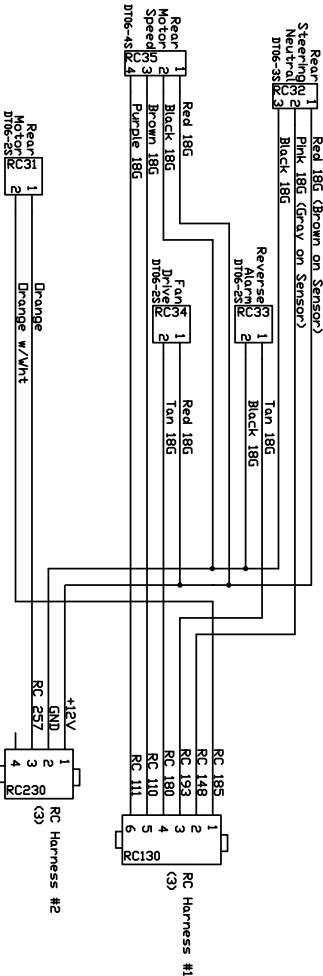
MAULDIN
Paving Products



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SHEET:	6 OF: 10



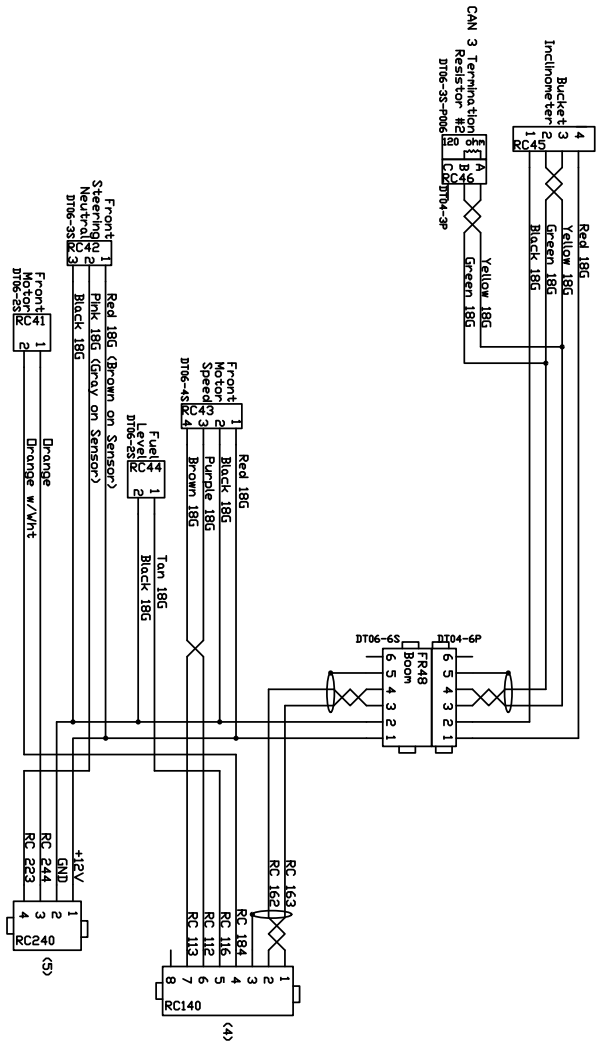


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CAD FILE:	EL 415-01.dwg



MAULDIN
Paving Products

TITLE:	Tier IV Cummins QSB 3.8 Grader
DRAWING NO:	EL 415 - 01
REVISION NO:	R03
SHEET:	7 OF: 10

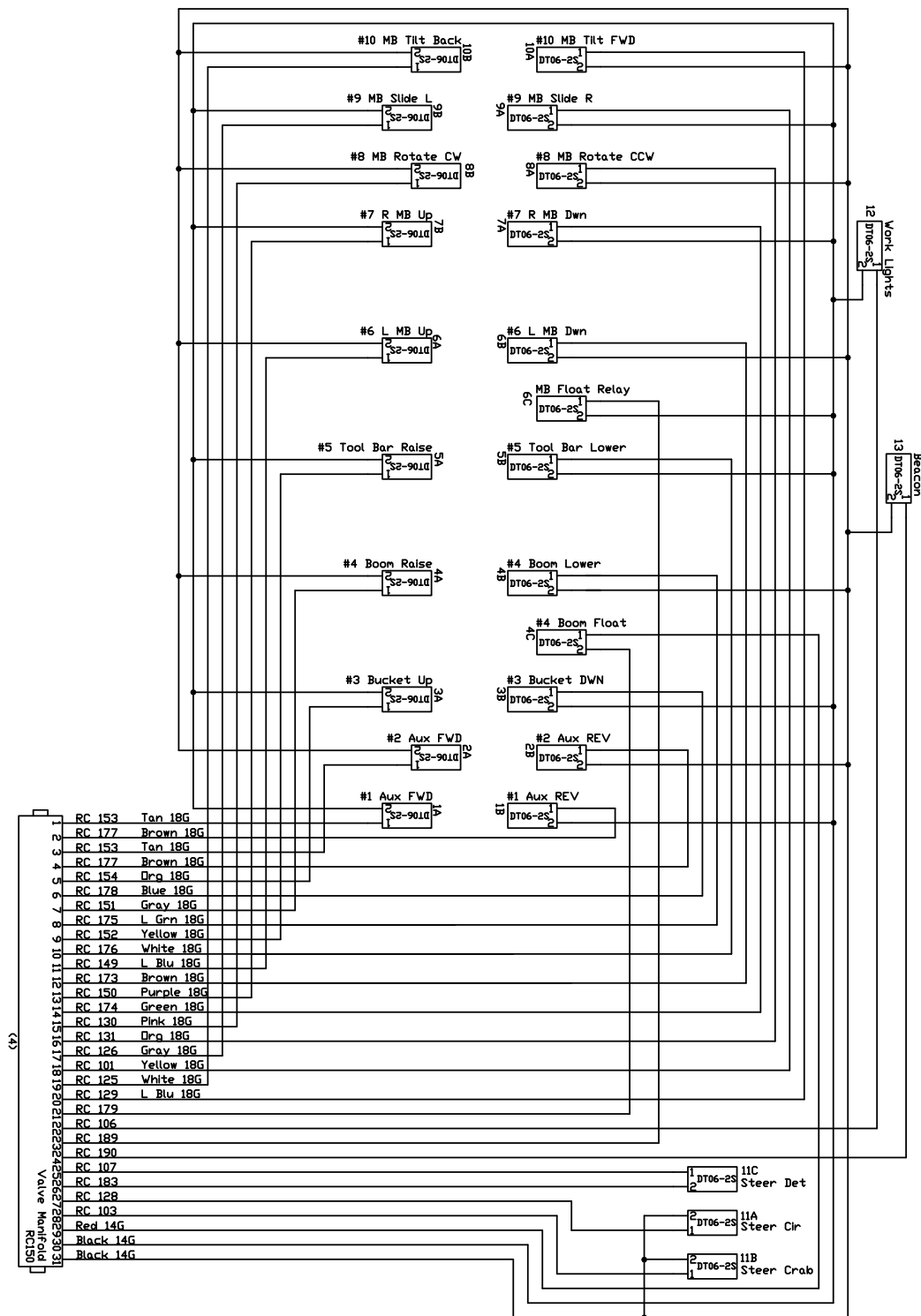


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MAULDIN
Paving Products

TITLE:	Tier IV Cummins QSB 3.8 Grader	REVISION NO:	R03
DRAWING NO:	EL 415 - 01	SHEET:	8 OF: 10



DRAWN:	CRP
EFFECTIVE IN SN:	7/30/19
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	7/30/19

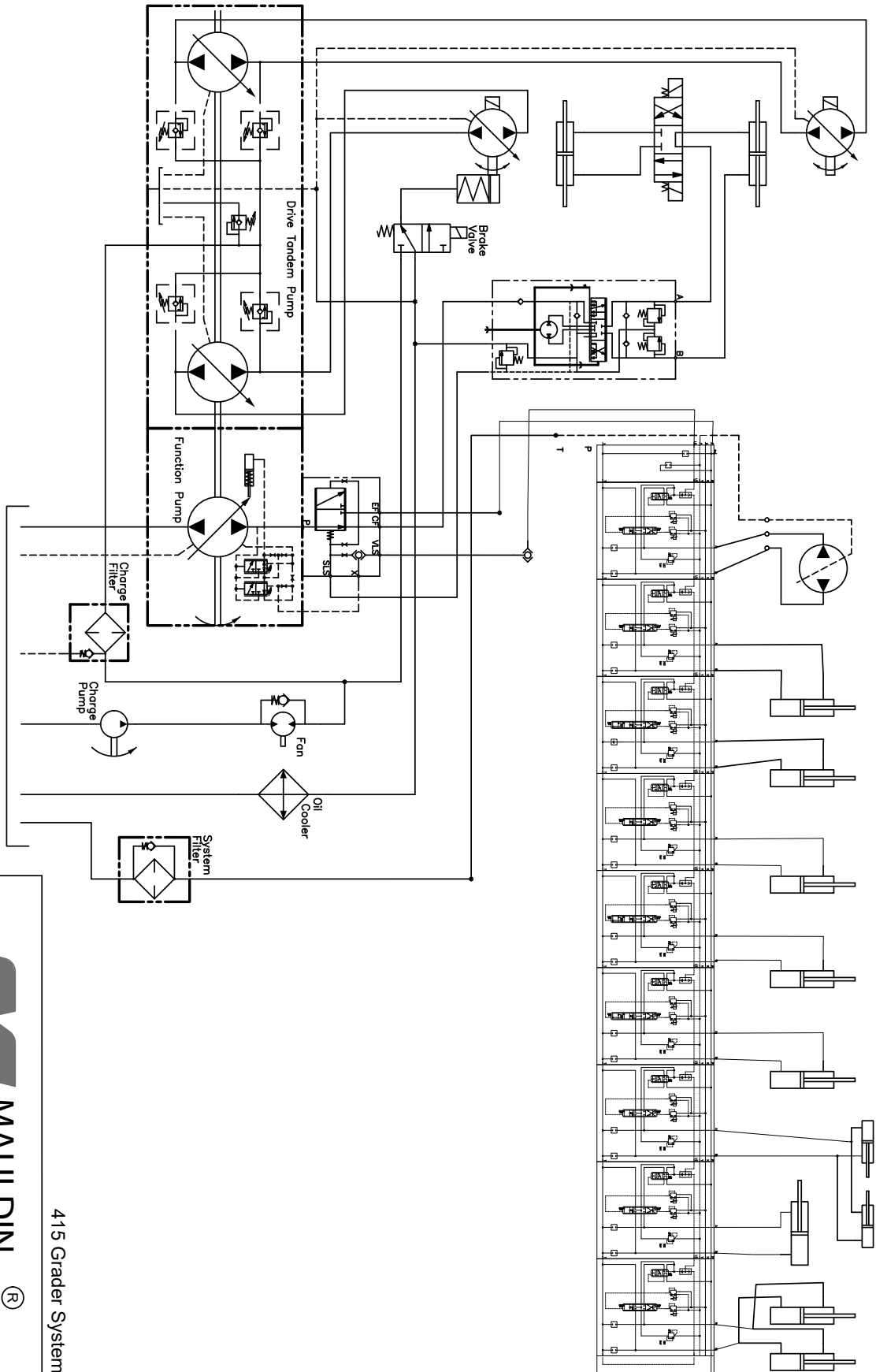
MAULDIN
Paving Products

Tier IV Cummins QSB 3.8 Grader

EL 415 - 01

TITLE:	
DRAWING NO:	
REVISION NO: R03	
SHEET: 9 OF: 10	

Hydraulic Schematics



DRAWN:	CMC	09/06/2019
EFFECTIVE IN SN:		
EFFECTIVE OUT SN:		
CAD FILE:	HY 415 - 01 R00.dwg	09/06/2019

TITLE:	HYDRAULIC 415	REVISION NO:	00
DRAWING NO:	HY 415	SHEET:	1 OF 1

MAULDIN
PAVING PRODUCTS



415 Grader System



CALDER BROTHERS CORPORATION (LIMITED) PRODUCT WARRANTY

Calder Brothers Corporation warrants that the Paver, Roller, Tank or Grader under this program will be free from defects in material and workmanship for a period of (12) twelve months from the date of installation. Written notice of any claimed defect must be given to Calder Brothers Corporation within the warranty period and within (30) thirty days after such defect is discovered. Liability under this warranty is limited to replacing or repairing at Calder Brothers Corporation election, any part or parts deemed defective after examination by Calder Brothers Corporation or an Authorized Service Representative via prepaid transportation for which is found to be defective, will be repaired or replaced and returned to the customer via prepaid surface transportation within the United States. Should any part be found not defective, inspection and handling may be charged to the customer by Mauldin or an Authorized Service Representative.

EXCLUSIONS:

This warranty does not apply to routine wearable parts of the Mauldin machine such as seals, points, plugs, hoses or similar items. This warranty does not extend to any machine or part replaced or repaired under this warranty. This warranty does not cover any repair or replacement labor or any part of parts found defective after examination by Mauldin or an Authorized Service Representative. This warranty does not apply to defects caused by casualty or unreasonable use, including faulty repairs by others and failure to provide reasonable and necessary maintenance.

THIS WARRANTY SET FORTH HEREIN IS IN LIEU OF AND EXCLUDES ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARISING BY OPERATION OF LAW OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND CUSTOMER WAIVES ANY OBLIGATION OF LIABILITY OF MAULDIN ARISING IN TORT OR STRICT LIABILITY IN TORT, OR FOR LOSS OR USE, REVENUE OR PROFIT WITH RESPECT TO MAULDIN MACHINE AND/OR PARTS FOR ANY LIABILITY OF CUSTOMER TO ANY THIRD PARTY, OR FOR OTHER DIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES.

I have read and fully understand the warranty policy above.

Customer
CALDER BROTHERS CORPORATION

Witness